

DARK BROWN SUGAR

Revision Date:	August 2019	Specification Number:	BS-03
Revision Number:	18	Group Counter:	1

PHYSICAL ANALYSIS

Color	(HUNTER)	80 Target, 70 - 85 Range	See Notes
Sediment	(DSC)	#32 COARSE	(Max)
Sucrose %	(Wet Basis)	88 - 94	See Notes
Invert %	(Dry Basis)	5	(Max)
Moisture %		1.5 - 4.0	See Notes

MICROBIOLOGICAL ANALYSIS

Yeasts	250 cfu/g max
Molds	250 cfu/g max
Total Plate Count	2000 cfu/g max
E. Coli	absent in 10 grams
Coliforms	5 cfu/g max
Salmonella	absent in 25 grams

NOTES

FOR CLEVELAND AND OKEELANTA PRODUCED DARK BROWN SUGAR, THE FOLLOWING SPECIFICATIONS APPLY:

COLOR (ICUMSA)	7,000 - 11,000
SUCROSE % (POL)	88 - 95
MOISTURE%	1.0 - 4.0