

Reviewed: **April 17, 2024**

Specifications: Brown Sugar

Product Description and Storage:

Brown Sugar is a mass of fine granulated sugar that is covered with a film of syrup from refined cane molasses syrup. **Brown Sugar** should be stored in a clean, cool environment at temperatures between 60 – 75 ° F and at a relative humidity of 70% RH max.

Container Size:

<u>Grade</u>	<u>Size</u>
Industrial Light Brown	25, 50 lb. Multi-wall, poly-lined kraft bags
Consumer Light Brown	2, 7 lb. polypropylene consumer packages
Industrial Dark Brown	50 lb. Multi-wall, poly-lined kraft bags
Consumer Dark Brown	2 lb. polypropylene consumer packages

Specifications:

	<u>Light/Golden Brown</u>	<u>Dark Brown</u>
Sucrose (%)	94.0 min	94.0 min
Invert (%)	1.0 – 2.0	1.0 – 2.0
Ash (%)	2.0 max	2.0 max
Moisture (%)	1.0 – 2.0	1.0 – 2.0
Total Solids (%)	97.0 – 99.0	97.0 – 99.0
pH	5.0 – 6.5	5.0 – 6.5
Color	Light Golden Brown	Dark Brown
Flavor	Mild molasses	Rich molasses
Bulk Density (lbs. per cu ft)	50-55	50-55

Ingredient Statement: Ingredient Statement: Granulated Sugar/Refined Cane Molasses Syrup