

		CORPORATE FINISHED PRODUCT SPECIFICATION			SPECIFICATION # #8.12.1.14 REVISED 11/1/2023 BLW SUPERSEDES 05/23/23 JJT
CORPORATE ADDRESS		3435 Lamor Rd., Hermitage, PA 16148	CUSTOMER	GENERIC	
MANUFACTURING FACILITIES					
EASTERN LOCATION		3435 Lamor Rd., Hermitage, PA 16148	WESTERN LOCATION	2843 W. Shamrell Blvd., Flagstaff, AZ 86005	
PRODUCT INFORMATION					
PRODUCT NAME		#1 CAKE CONE (POINTED)	BATTER FORMULA	C-STD(H)1 C-STD(F)1	
PACK SIZE		Food Service Packs (Jacketed & Unjacketed): Bulk (1/252, 1/338), Dispenser (8/132)			
PRODUCT DESCRIPTION		Light, golden-brown, pointed, neutral-flavored, wafer-style cone with a crisp texture. Shelf stable, no further processing required.			
INGREDIENT & ALLERGEN STATEMENTS					
US	Ingredients: Enriched Wheat Flour (Wheat Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Tapioca Starch, Sugar, Contains 2% or less of: Canola Oil, Leavening (Sodium Bicarbonate, Ammonium Bicarbonate), Salt, Annatto (Color), Natural Flavor. Contains: Wheat				
US Spanish	Ingredientes: Harina de trigo enriquecida (Harina de trigo, niacina, Hierro reducido, Mononitrato de tiamina, Riboflavina, Ácido fólico), Almidón de tapioca, Azúcar, Contiene o menos del 2% de: Aceite de canola, Levadura (bicarbonato de sodio, bicarbonato de amonio), Sal, Achiote (color), Saborizante natural. Contiene: Trigo				
CAN	Ingredients: Enriched wheat flour, Tapioca starch, Sugar, Canola oil, Sodium bicarbonate, Ammonium bicarbonate, Salt, Annatto, Natural flavour. Contains: Wheat				
CAN French	Ingrédients : Farine de blé enrichie, Féculé de tapioca, Sucre, Huile de canola, Bicarbonate de sodium, Bicarbonate d'ammonium, Sel, Rocou, Arôme naturel. Contient : Blé				
For jacketed packs, a small amount of corn syrup is used as a processing aid to adhere the paper sleeve to the cone.					
ALLERGENS			GMO STATUS		
WHEAT			Contains a Bioengineered Food Ingredient		
COUNTRY OF ORIGIN					
USA					
PHYSICAL & CHEMICAL ATTRIBUTES					
ATTRIBUTE		ACCEPTABLE STANDARDS		METHOD	
HEIGHT		4 11/16" (±1/16")		Caliper or Ruler	
TOP OUTSIDE DIAMETER		2 5/16" (±1/16")		Caliper or Ruler	
BOTTOM OUTSIDE DIAMETER		n/a (pointed)		Caliper or Ruler	
MINIMUM WEIGHT PER CONE		4.08 grams		Scale	
TAPER		17.5°		Manual	
MOISTURE (AT TIME OF PACKAGING)		≤ 3.0%		NIR Benchtop Moisture Analyzer	
STORAGE & DISTRIBUTION					
STORAGE CONDITIONS		Store product in a clean, dry area below 80°F and 50% relative humidity, away from strong odors in an area operated under good manufacturing practices.			
RECOMMENDATIONS		Fragile; Handle with Care. After opening, seal product in an airtight container.			
PACKAGING & LABELING SPECIFICATIONS					
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DISPENSER PACK: 4 rows of product separated by chipboard dividers are bagged in a LDPE bag and tape sealed. The bagged product is inserted into a manually sealed paperboard carton, which is then placed in a master corrugated case and tape sealed.					
BULK PACK: Product is packed in layers separated by chipboard liners and paper cushions which is then bagged with a LDPE bag and tape sealed. The bagged product is placed inside a master corrugated case and tape sealed.					
CASE COUNT		Bulk: 338 cones, Dispenser: 33 cones/row, 1,056 cones/case			
LABELING SPECIFICATIONS					
CODING FORMAT & EXPLANATION		AA/BB/CC - XXXX - YY AA-Month, BB-Day, CC-Year, XXXX-Time, YY-Line	LABEL COLOR	Any	
			OTHER REQUIREMENTS	N/A	
CERTIFICATIONS					
KOSHER CERTIFIED		JOY ITEMS: Kosher Pareve; PRIVATE LABELS: Kosher Dairy			
OTHER CERTIFICATIONS		N/A			