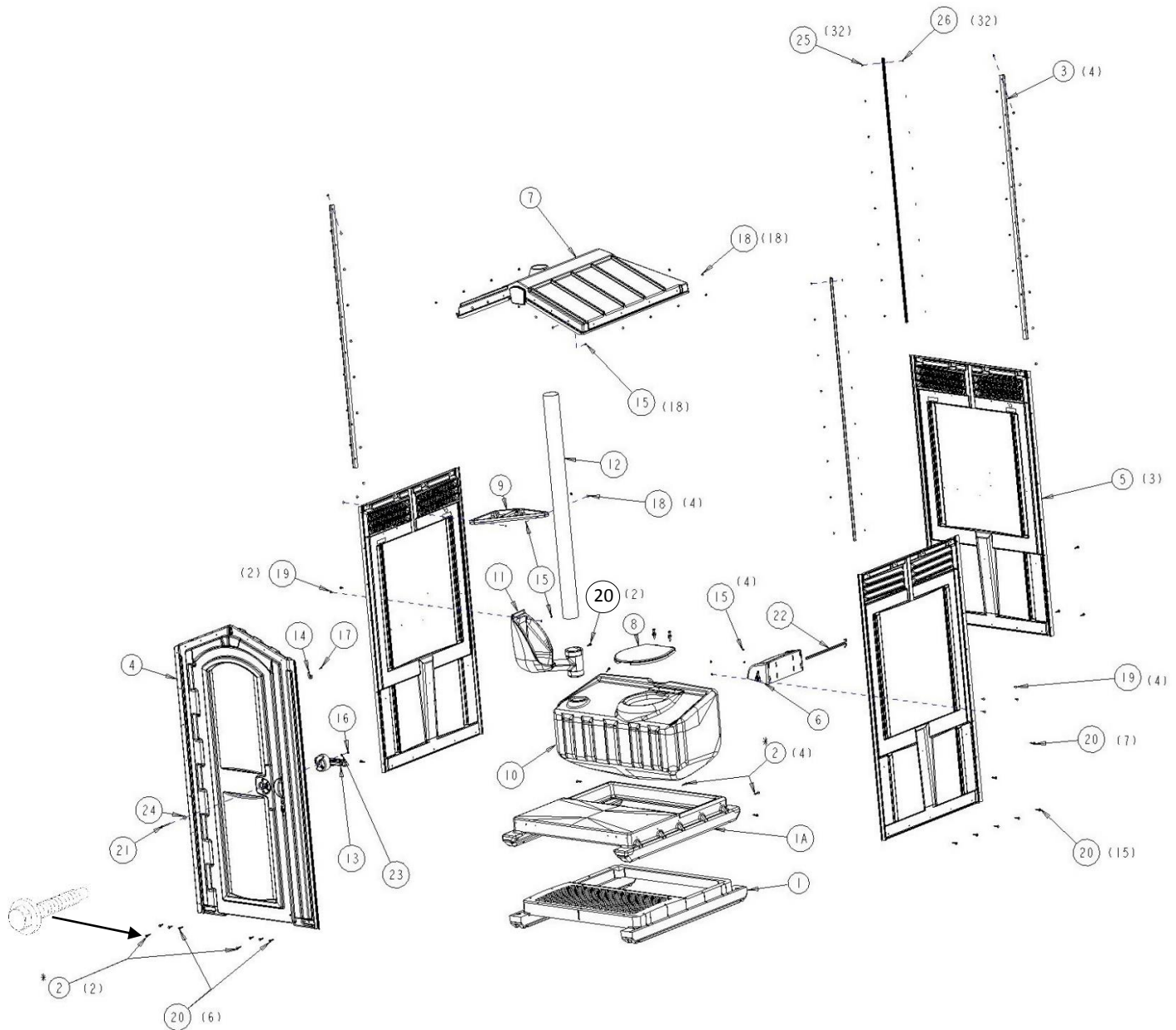


Assembly Instructions Global II Portable Restroom T Extrusion Molding (2018)



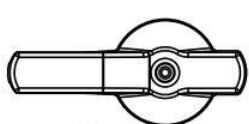
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12	14133	1	VENT PIPE- 4 X 62-1/2 DGRY
11	14119	1	URINAL- STANDOVER DGRY
10	10553	1	TANK- TUFWAY DGRY
9	16075	1	SHELF- MX2 & TUFWAY DGRY
8	10570	1	SEAT- TOILET TUF/FRE/LIB BLACK
7	40223	1	ROOF- GB 11 NATURAL
6	22209	1	HOOD- PAPERGRD 3 ROLL DGRY
5	40224	3	DESIGN- GB 11 PANEL
2	40083	1	KIT- GB T EXT HDWE ADD ON
1	40225	1	HDWE- GB 11
4	22202	1	DESIGN- GB 11 FRONT ASSY
3	40020	4	EXTRUSION- GB T DRILLED BLACK
2	22384	6	BOLT- 1/4-20 X 1 DOG POINT WSH (SEE NOTE 1)
1A	22234	1	BASE- BLOWMOLDED (SEE NOTE 1)
1	40014	1	BASE- GB DIRT BUSTER
ITEM #	PART #	QTY	DESCRIPTION

NOTE: 1. Item #2 Bolt (22384) used only with Item # 1A Base Blowmolded (22234), also Item #2 Bolt (22384) QTY (6) Replaces Item #20 (13860) QTY (6).



13 PN 40057



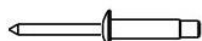
14 PN 10891



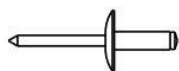
15 PN 11315



16 PN 16307



17 PN 17436



18 PN 11030



19 PN 11054



20 PN 13860



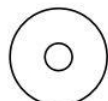
21 PN 40052



22 PN 22310



23 PN 12382



24 PN 11360

2 KIT- GB T EXT HDWE ADD ON (#40083)

26	11315	32	WASHER- 3/16 RIVET STNLS
25	11030	32	RIVET- #66 AAL POP
ITEM #	PART #	QTY	DESCRIPTION

1 HDWE - GB II (#40225)

24	11360	1	WASHER- 1/4 ID FENDER STNLS
23	12382	1	WASHER- 1/4 FLAT STNLS
22	22310	1	SPINDLE- PRGRD II 3 ROLL METAL
21	40052	1	SCREW- 1/4-20x3-1/2 PH PNHD SS
20	13860	30	SCREW- #14 X 1-1/2 W/WSH GOLD
19	11054	6	RIVET- #68 AAL POP
18	11030	22	RIVET- #66 AAL POP
17	17436	1	RIVET- AVDEL SILVER
16	16307	1	NUT- 1/4-20 NYLOC STNLS
15	11315	26	WASHER- 3/16 RIVET STNLS
14	10891	1	HOOK- FLAT COAT STNLS
13	40057	1	HANDLE- GB TOILET GREY
ITEM #	PART #	QTY	DESCRIPTION

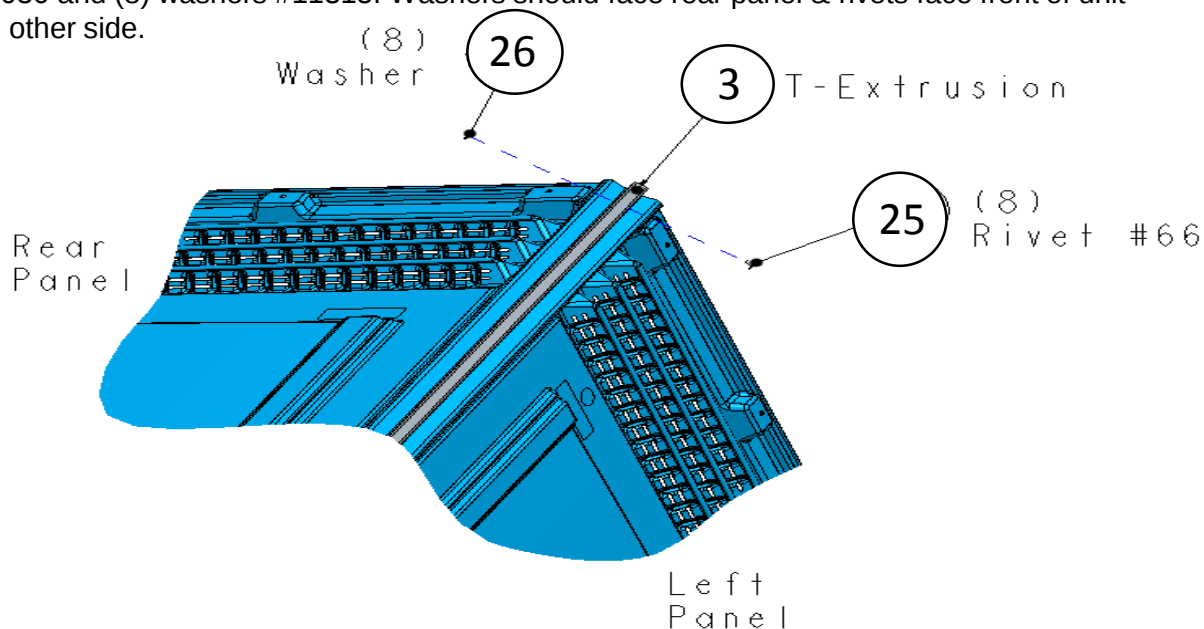
Tools Needed:

1. Drill / Driver 2. #10 Drill Bit 3. Rivet Gun 4. Phillips Screw Driver 5. 7/16" Nut Driver Bit 6. 1/4" Drill Bit

Step 1: Assemble (3) side panels together using T extrusion:

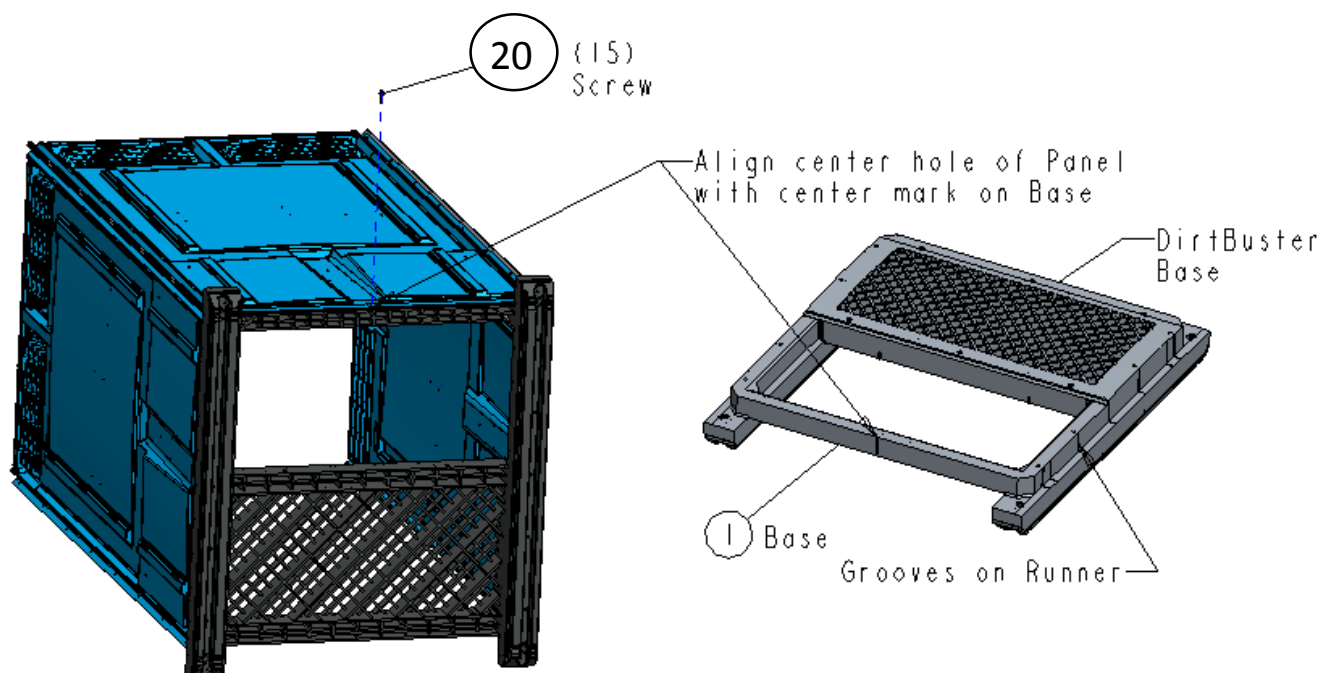
***Tip:** may help to place panel on table or a stack of tanks before assembly.

- Slide T Extrusion between (2) panels. Align holes in the panels with T Extrusion & fasten with (8) rivets #11030 and (8) washers #11315. Washers should face rear panel & rivets face front of unit
- Repeat on other side.



Step 2: Assemble base to side panels:

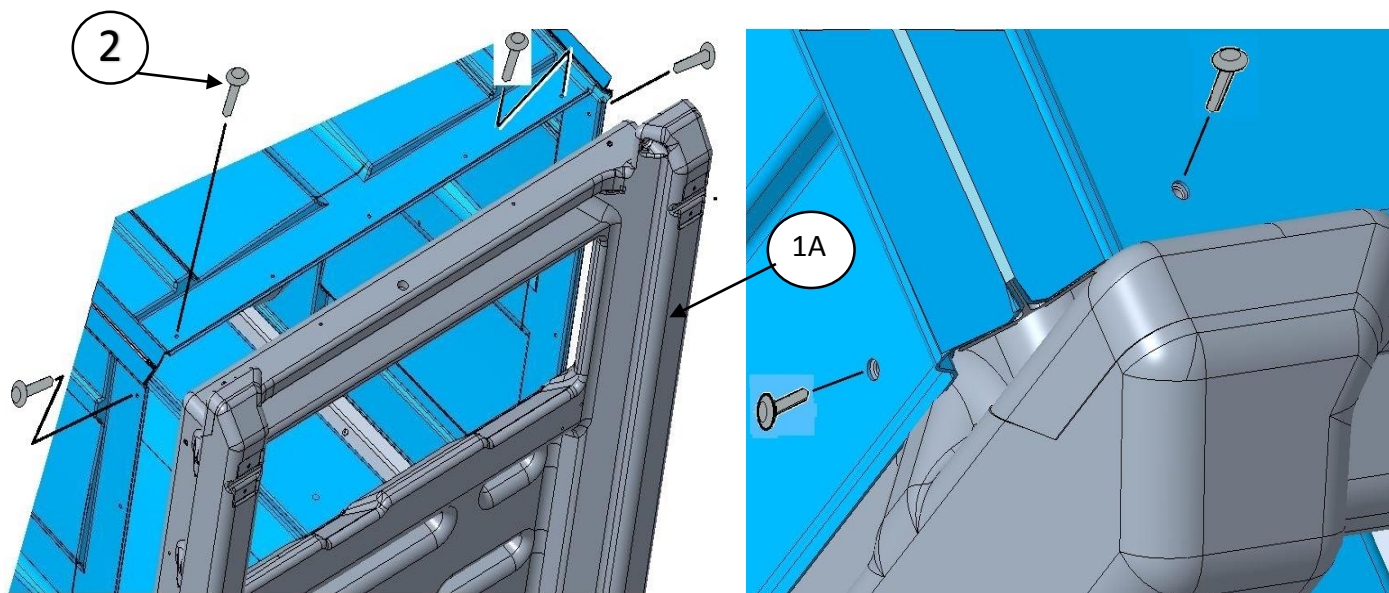
1. Butt bottom of rear panel up against runners. Align rear panel center hole with center mark on base & fasten with Screw #13860. Finish remaining (4) holes.
2. Align side panel's center holes with grooves on base sides down to top of base runner and fasten with Screws #13860.



If using Blowmolded base:

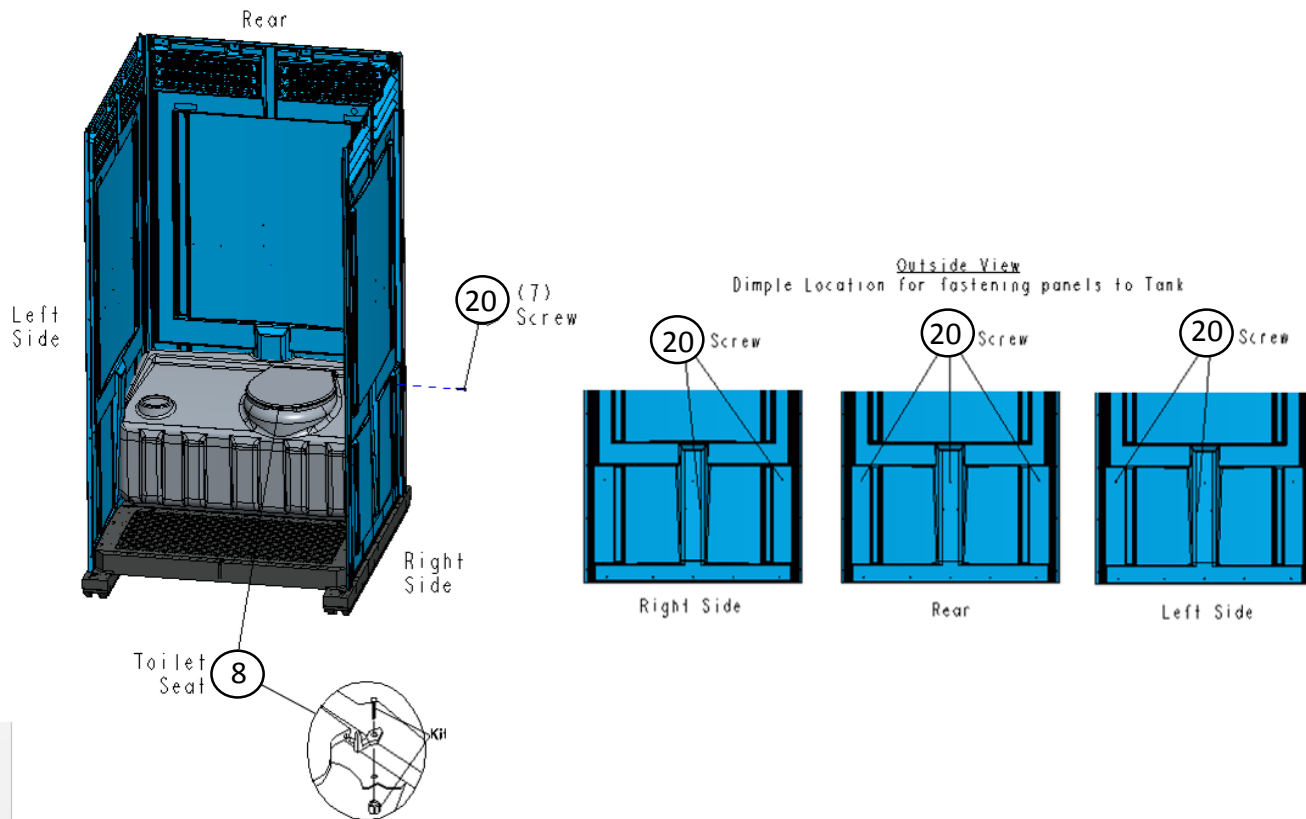
Step 2: Assemble Blowmolded Base to side panels

1. Butt bottom of the rear panel up against the runners. Align rear panel corner holes with (2) threaded holes on base and fasten with (2) Bolt #22384. Finish remaining (3) holes with Screw #13860.
2. Align side panel's rear corner holes with threaded holes on base sides and install Bolt #22384 in left & right panels. Finish remaining (4) holes with Screw #13860 (each side).



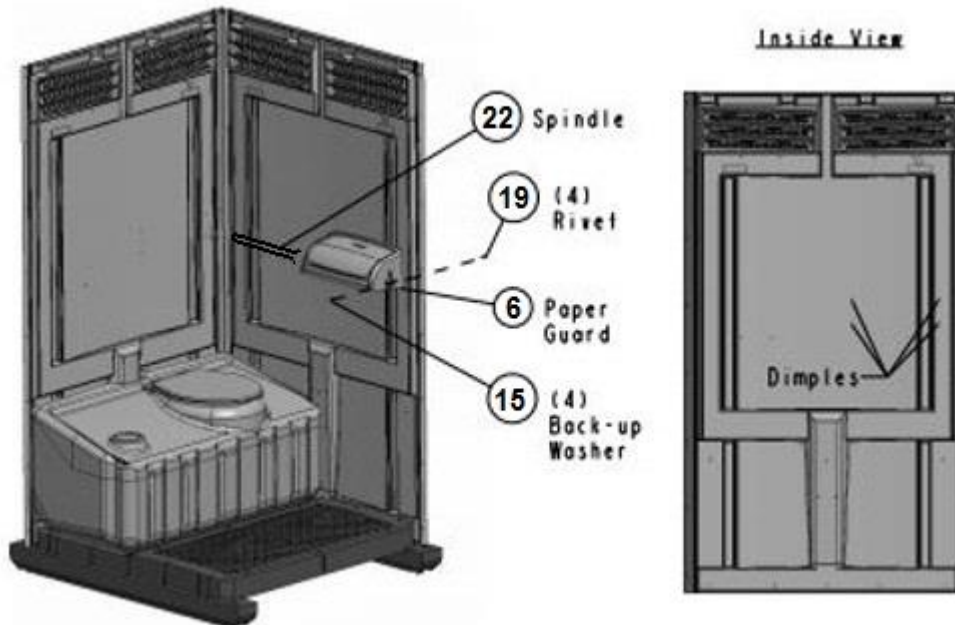
Step 3: Fasten Tank to Unit:

1. Position tank against the back wall and attach the tank starting with each side. Have (1) person stand in tank while lagging panels to tank. This ensures that the tank is in the correct position. Tighten screws #13860 until rubber washer begins to flatten. **BE CAREFUL NOT TO OVER TIGHTEN SCREWS.**
2. See location chart below for screw location. **Note:** Do not use dimples if they don't match chart locations.
3. Fasten toilet seat.



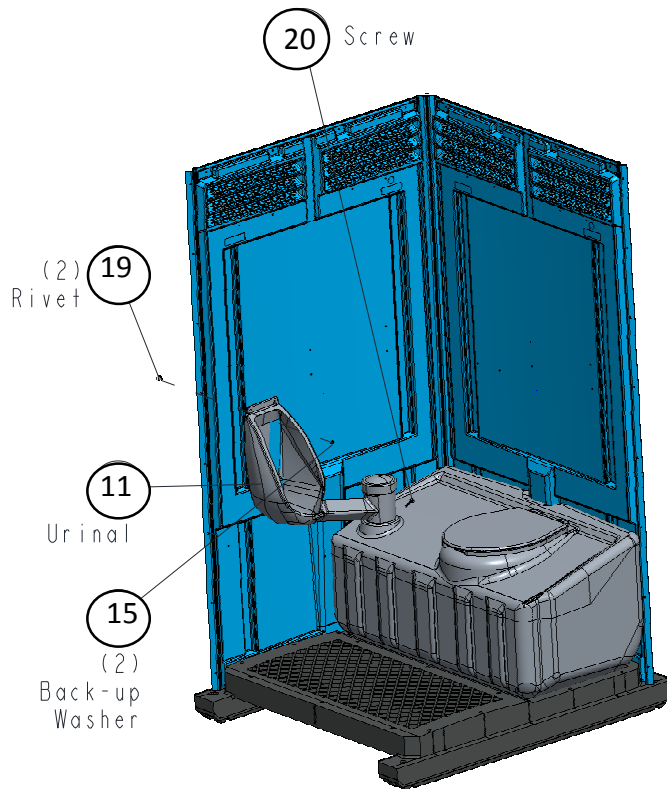
Step 4: Assemble Paperguard to unit:

1. Using #10 Drill Bit, Drill out the (4) dimples on side panel as shown.
2. Fasten Toilet Paper Holder to unit using (4) Rivets #11054 and (4) washers #11315. Back-up washers are installed on inside of paper holder. Insert spindle #22310 in paperholder.

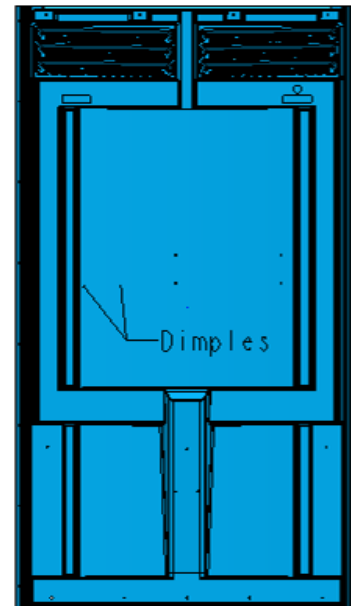


Step 5: Assemble Urinal to unit:

1. Using #10 Drill Bit, Drill (2) holes in side panel at dimples.
2. Insert round tube of Urinal in tank urinal hole.
3. Fasten with (2) rivets #11054 and (2) washers #11315. Washers are installed on inside of Urinal.
4. Fasten urinal to tank using 1 screw #13860 in dimple located on back of tank collar.

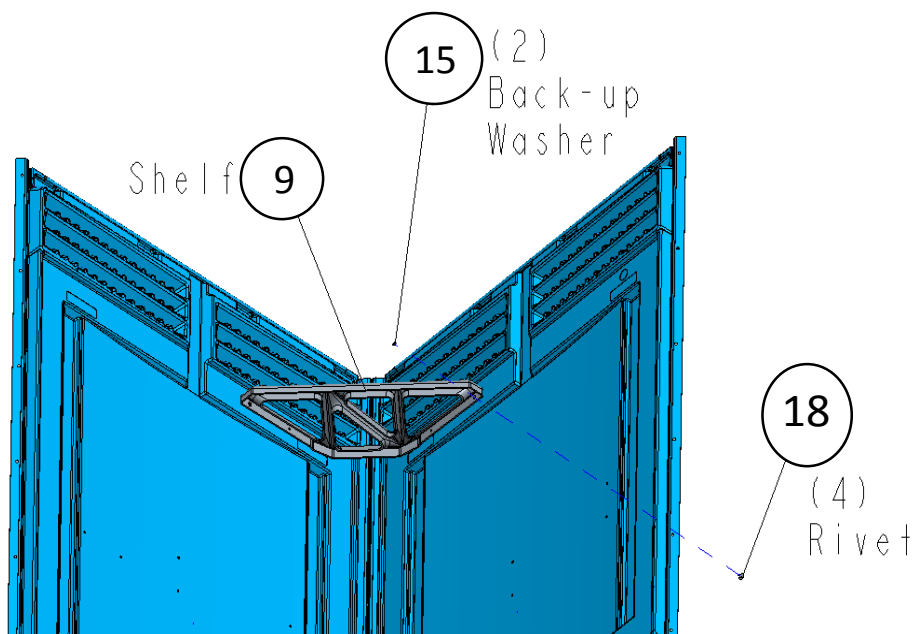


Inside View



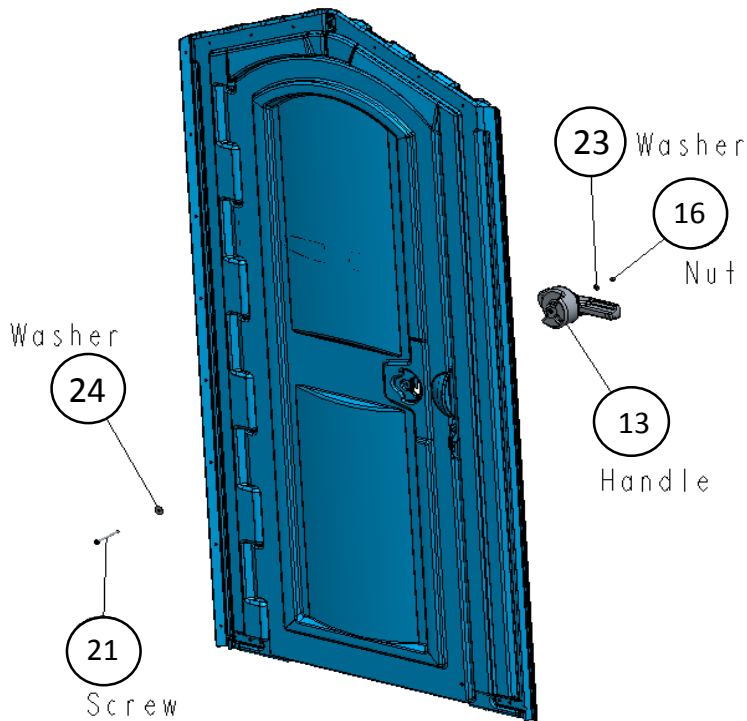
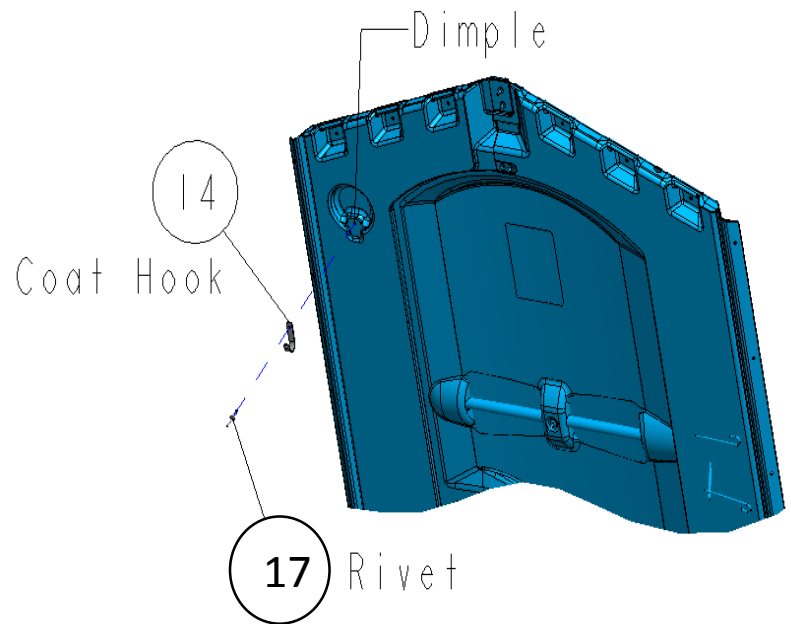
Step 6: Assemble Shelf to unit

1. Using #10 Drill Bit, Drill (2) holes in each side panel at dimples location. Fasten Shelf to unit in rear left corner using (4) Rivets #11030 from the outside, through panel and into holes in shelf & **2 back-up washers #11315 on outside 2 rivets only.**



Step 7: Assemble coat hook to doorframe.

1. Drill at dimple using #10 drill bit and fasten Coat Hook to the frame using Rivet #17436.

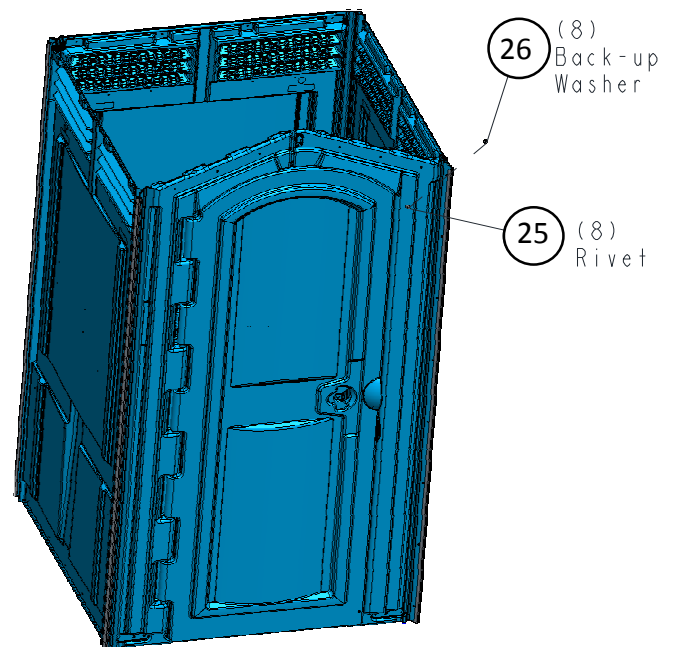


Step 8: Install Door Handle.

1. Assemble Door Handle to Door using (1) Screw #40052, (1) Washer Fender #11360, on the outside of front and (1) Handle #40057, (1) Washer Flat #12382 and (1) Nut #16307 on inside of front
2. Tighten nut using 7/16" Nut Driver Bit & Phillips screw driver until threads are engaged with nylon in locknut, at least one full thread must be showing, otherwise nylon nut will loosen and fall off.

Step 9: Assemble Front to panels.

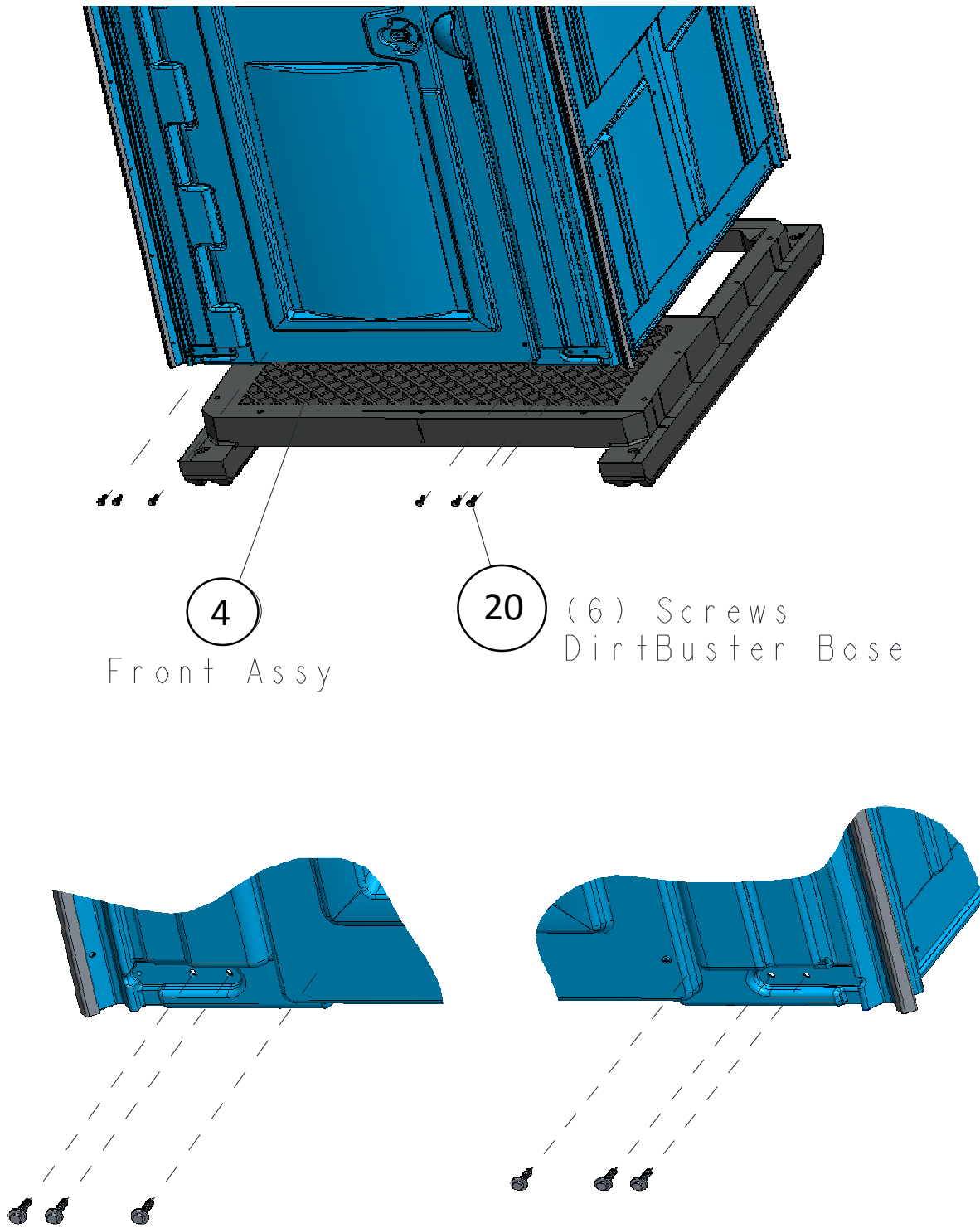
1. Install T Extrusions between the front and panels. Fasten front to panels with (16) Rivets #11030 and (16) washers #11315. Make sure that the rivets heads are on front side and washers are on the panel side.



Step 10: Assemble Front to base (DIRT BUSTER BASE):

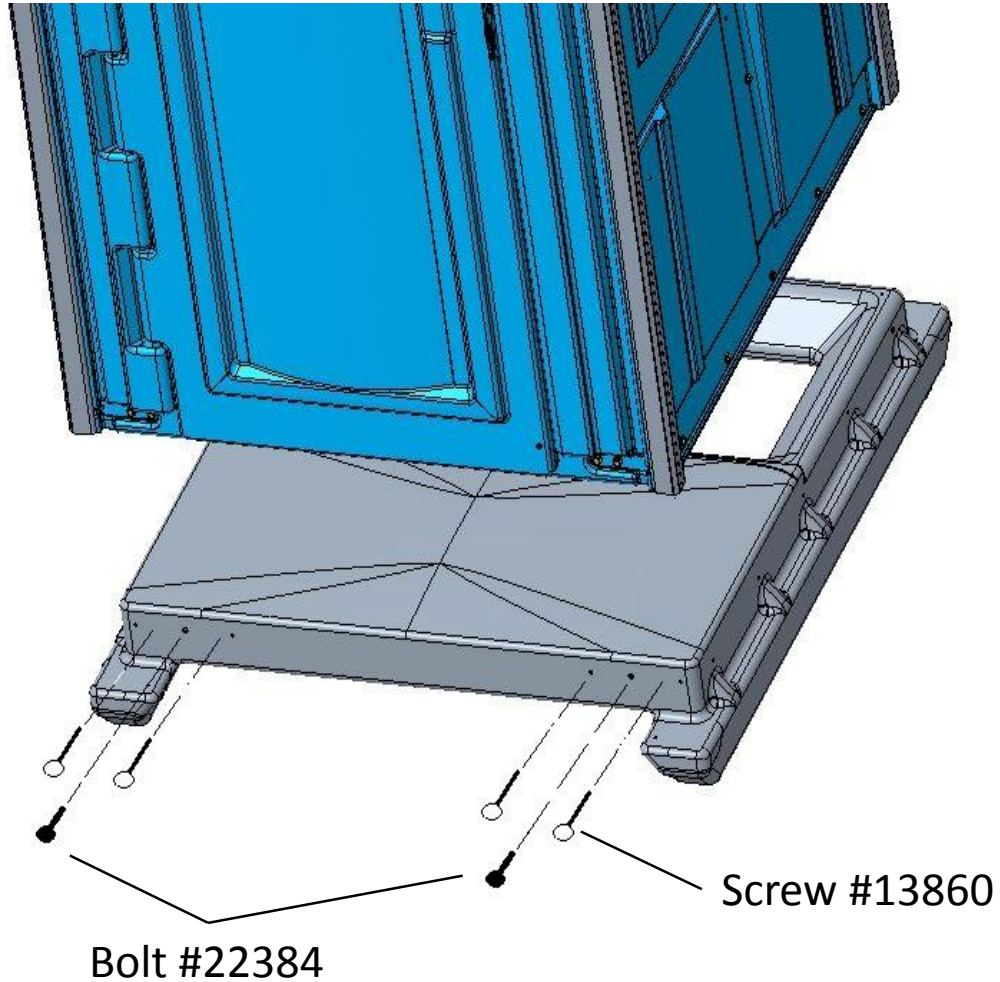
1. Fasten Front to **Dirt Buster Base** use (6) screws #13860 through **pre-drilled holes** in bottom of door frame.

Note (2) of the **pre-drilled holes** are behind door, the door must be opened to install screws.



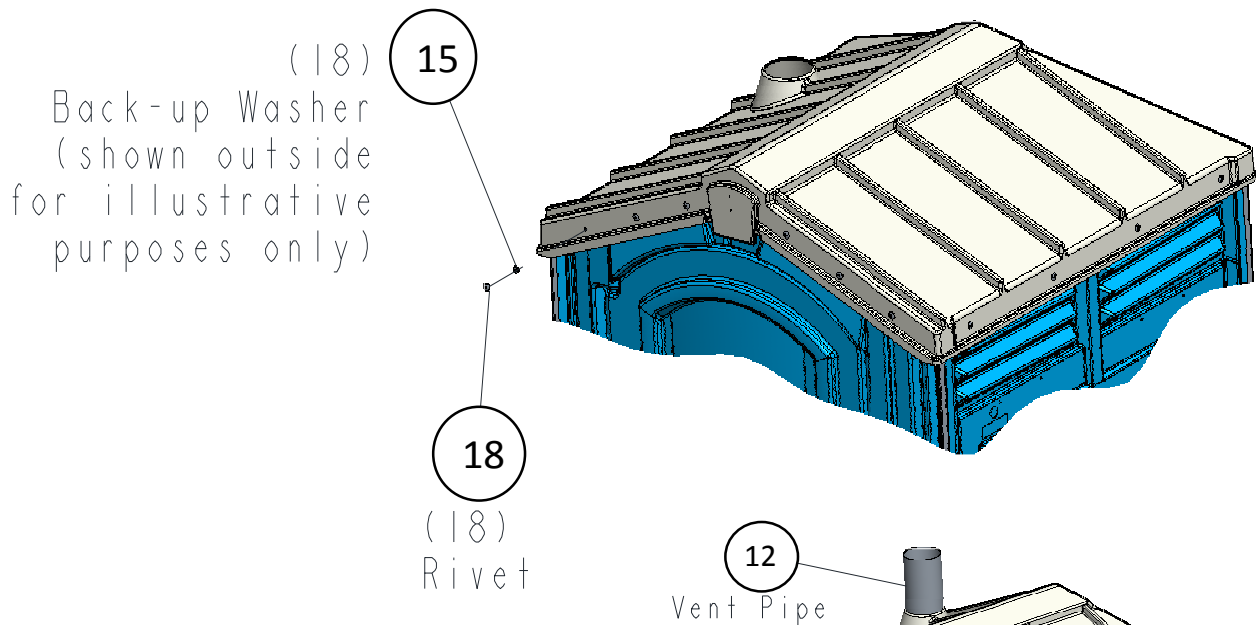
Step 10: Assemble Front to base (BLOWMOLDED BASE):

1. Fasten Front to **Blowmolded Base** install (2) bolts # 22384 into middle holes (see diagrams below).
 2. Install (4) screws #13860 through pre-drilled holes in bottom of door frame.
- Note (2) of the pre-drilled holes are behind door, the door must be opened to install screws



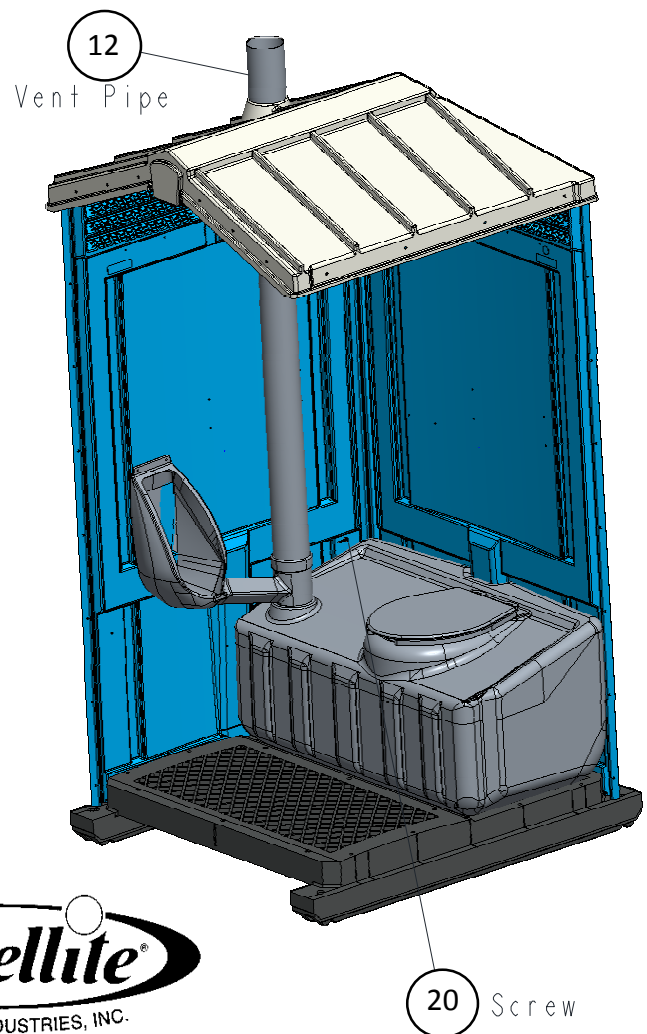
Step 11: Assemble Roof to unit.

1. Place roof on top of unit. Fasten roof to unit using (18) Rivets #11030 and (18) Washers #11315 around the roof. Washers are installed on inside of unit.



Step 12: Assemble Vent Pipe to unit.

1. Insert Vent Pipe through roof & down into top of urinal tube & fasten vent pipe to urinal tube using 1 screw #13860 in dimple located on back of tube.



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