



Heated Holding Cabinets

Holding Only Models:

#177HEAT1836I	Full Size • Insulated • Clear Door
#177HEAT1836	Full Size • Non-Insulated • Clear Door
#177HTI1836DC	Full Size • Insulated • Clear Dutch Door
#177HTI1836DS	Full Size • Insulated • Solid Dutch Door
#177HTESC1836	Full Size • Insulated • Clear Door
#177HTESDC1836	Full Size • Insulated • Clear Dutch Door
#177HTESDS1836	Full Size • Insulated • Solid Dutch Door
#177HTESS1836	Full Size • Insulated • Solid Door
#177HTIS1812	Half Size • Insulated • Solid Door

Holding/Proofing Models:

#177HPI1812	Half Size • Insulated • Clear Door
#177HPU1812	Half Size • Non-Insulated • Clear Door
#177HPI1836	Full Size • Insulated • Clear Door
#177HPU1836	Full Size • Non-Insulated • Clear Door
#177HPI1836DC	Full Size • Insulated • Clear Dutch Door
#177HPI1836DS	Full Size • Insulated • Solid Dutch Door
#177HPESC1836	Full Size • Insulated • Clear Door
#177HPESDC1836	Full Size • Insulated • Clear Dutch Door
#177HPESDS1836	Full Size • Insulated • Solid Dutch Door
#177HPESS1836	Full Size • Insulated • Solid Door
#177HPI1812	Half Size • Insulated • Solid Door

Warning:

Read and understand all INSTRUCTIONS before operating. Failure to follow the safety rules and other basic safety precautions may result in serious personal injury.

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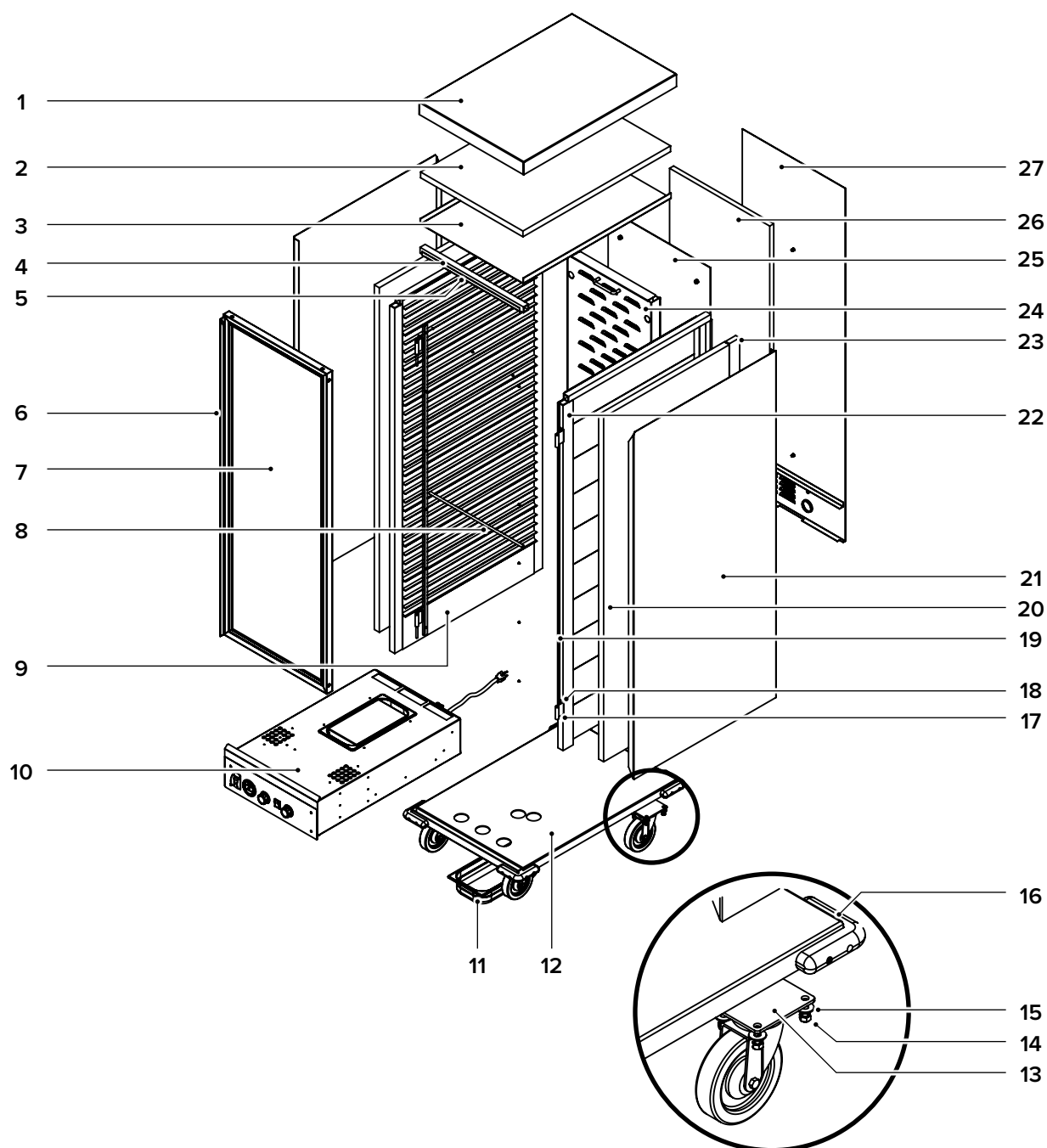
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Cabinet Assembly

Full Size

MODELS: 177HPI1836, 177HPU1836, 177HEAT1836, 177HEAT1836I



Cabinet Assembly

Full Size

MODELS: 177HPI1836, 177HPU1836, 177HEAT1836, 177HEAT1836I

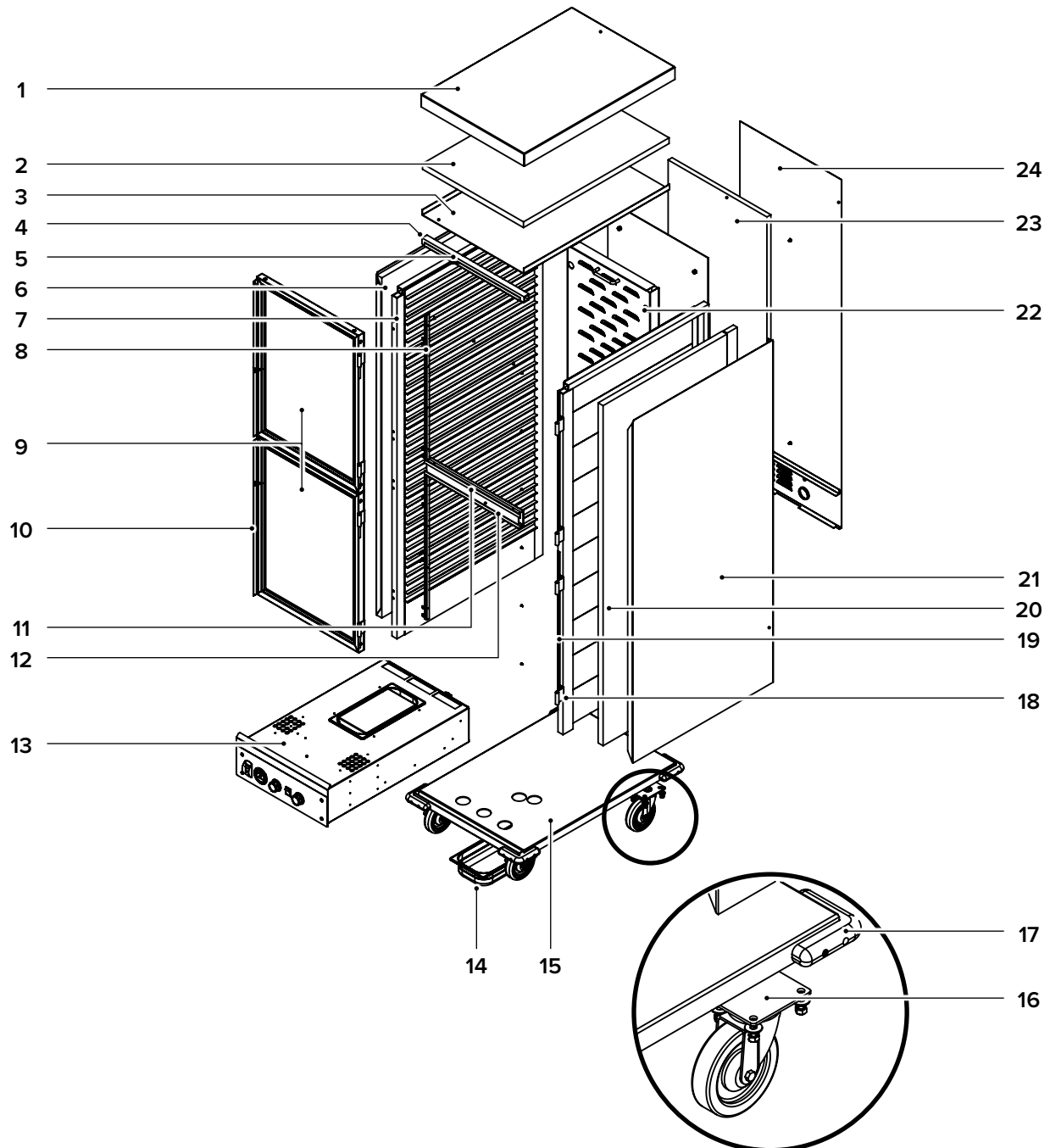
#	Description	Item #	Qty
1	TOP SEALING PLATE*	—	1
2	TOP INSULATION*	—	1
3	TOP PANEL	—	1
4	FRONT TOP STOP BAR	—	1
5	MAGNETIC STRIP-TOP	—	1
6	FULL SIZE DOOR GASKET	177PFGASK	1
7	REPLACEMENT DOOR, FULL SIZE	177H1836DR	1
8	ALUMINUM ROD	—	1
9	LEFT SIDE PANEL	—	1
10A	CONTROL DRAWER ASSY, HOLDING/PROOFING	177DRWRHP	1
10B	CONTROL DRAWER ASSY, HEATING/HOLDING	177DRWRHEAT	1
11	DRIP PAN	177PHCDTRAY	1
12	BOTTOM PANEL	—	1
13A	5" SWIVEL PLATE CASTER W/ BRAKE	177HPCASTWB	2
13B	5" SWIVEL PLATE CASTER	177HPCASTNB	2
14	HEX NUT	—	16
15	WASHER	—	16
16	BUMPER	177PBUMPER	4
17	DOOR HINGE KIT	177PHPHINGE	2
18	CROSS FLAT HEAD SCREW	—	8
19	MAGNETIC STRIP-SIDE	—	2
20	SIDE INSULATION*	—	2
21	SIDE SEALING PLATE*	—	2
22	RIGHT SIDE PANEL	—	1
23	BACK SIDE INSULATION*	—	2
24	REAR PANEL WITH HANDLE	177PFBACK	1
25	BACK PANEL RIVETING	—	1
26	BACK INSULATION*	—	1
27	BACK SEALING PLATE*	—	1

*Insulated models only

Cabinet Assembly

Full Size - Dutch Door

MODELS: 177HPI1836DC, 177HPI1836DS, 177HTI1836DC, 177HTI1836DS



Cabinet Assembly

Full Size - Dutch Door

MODELS: 177HPI1836DC, 177HPI1836DS, 177HTI1836DC, 177HTI1836DS

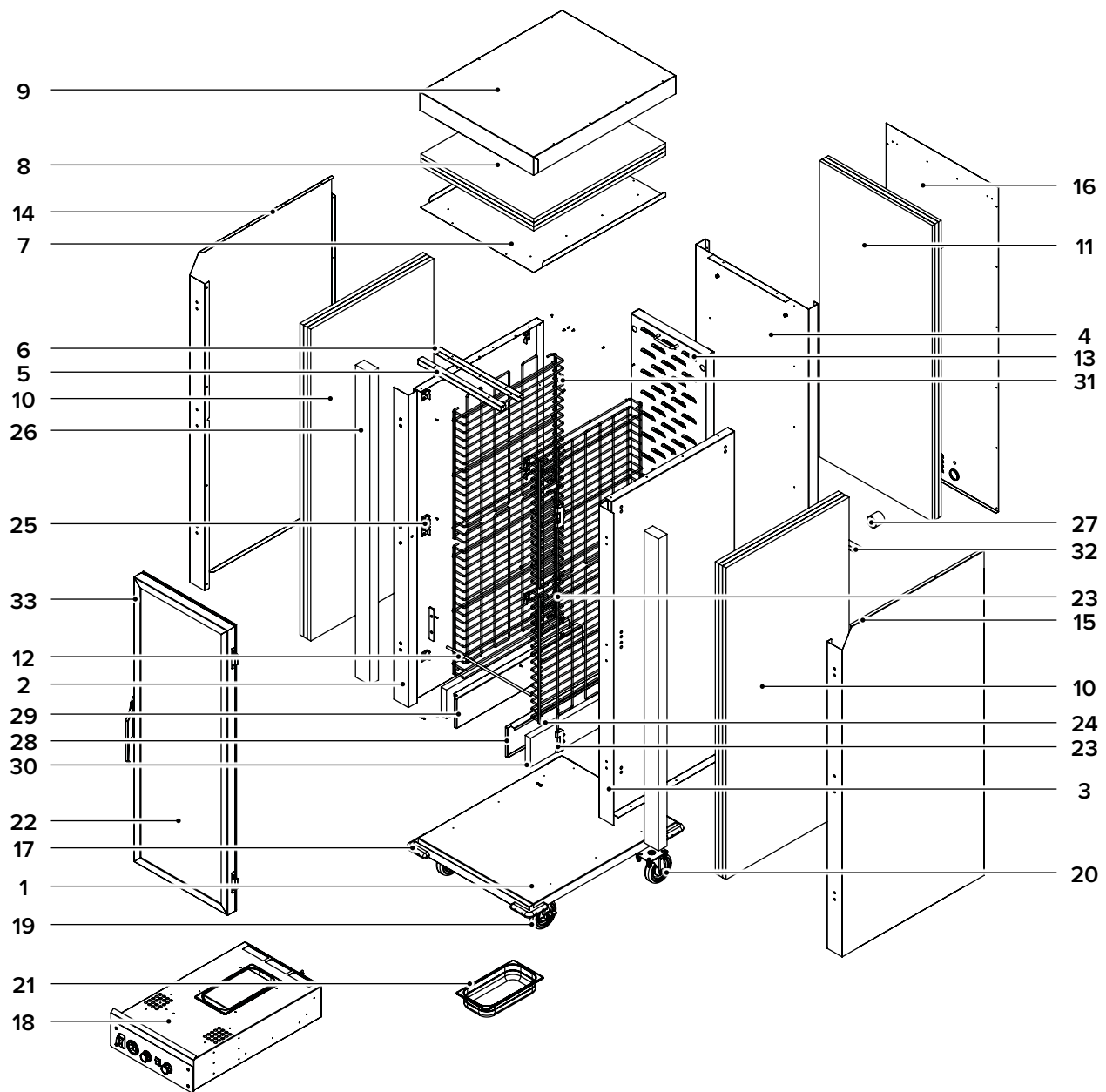
#	Description	Item #	Qty
1	TOP SEALING PLATE*	—	1
2	TOP INSULATION*	—	1
3	TOP PANEL	—	1
4	FRONT TOP STOP BAR	—	1
5	MAGNETIC STRIP-TOP	—	1
6	SIDE SEALING PLATE*	—	1
7	LEFT SIDE PANEL	—	1
8	SIDE BRACE	—	4
9A	CLEAR DUTCH DOOR	177HP2DOORDC	2
9B	SOLID DUTCH DOOR	177HP2DOORDS	2
10	DUTCH DOOR GASKET	177HP2DOORGK	2
11	MIDDLE BRACE PANEL	—	2
12	MIDDLE BRACE	—	1
13A	CONTROL DRAWER ASSY, HOLDING/PROOFING	177DRWRHP	1
13B	CONTROL DRAWER ASSY, HEATING/HOLDING	177DRWRHEAT	1
14	DRIP PAN	177PHCDTRAY	1
15	BOTTOM PANEL	—	1
16A	5" SWIVEL PLATE CASTER W/ BRAKE	177HPCASTWB	2
16B	5" SWIVEL PLATE CASTER	177HPCASTNB	2
17	BUMPER	177PBUMPER	4
18	DOOR HINGE KIT	177PHPHINGE	4
19	RIGHT SIDE PANEL	—	1
20	SIDE INSULATION*	—	2
21	SIDE SEALING PLATE*	—	1
22	REAR PANEL WITH HANDLE	177PFBACK	1
23	BACK INSULATION*	—	1
24	BACK SEALING PLATE*	—	1

*Insulated models only

Cabinet Assembly

Full Size

MODELS: 177HPESC1836, 177HPESS1836, 177HTEESC1836, 177HTESS1836



Cabinet Assembly

Full Size

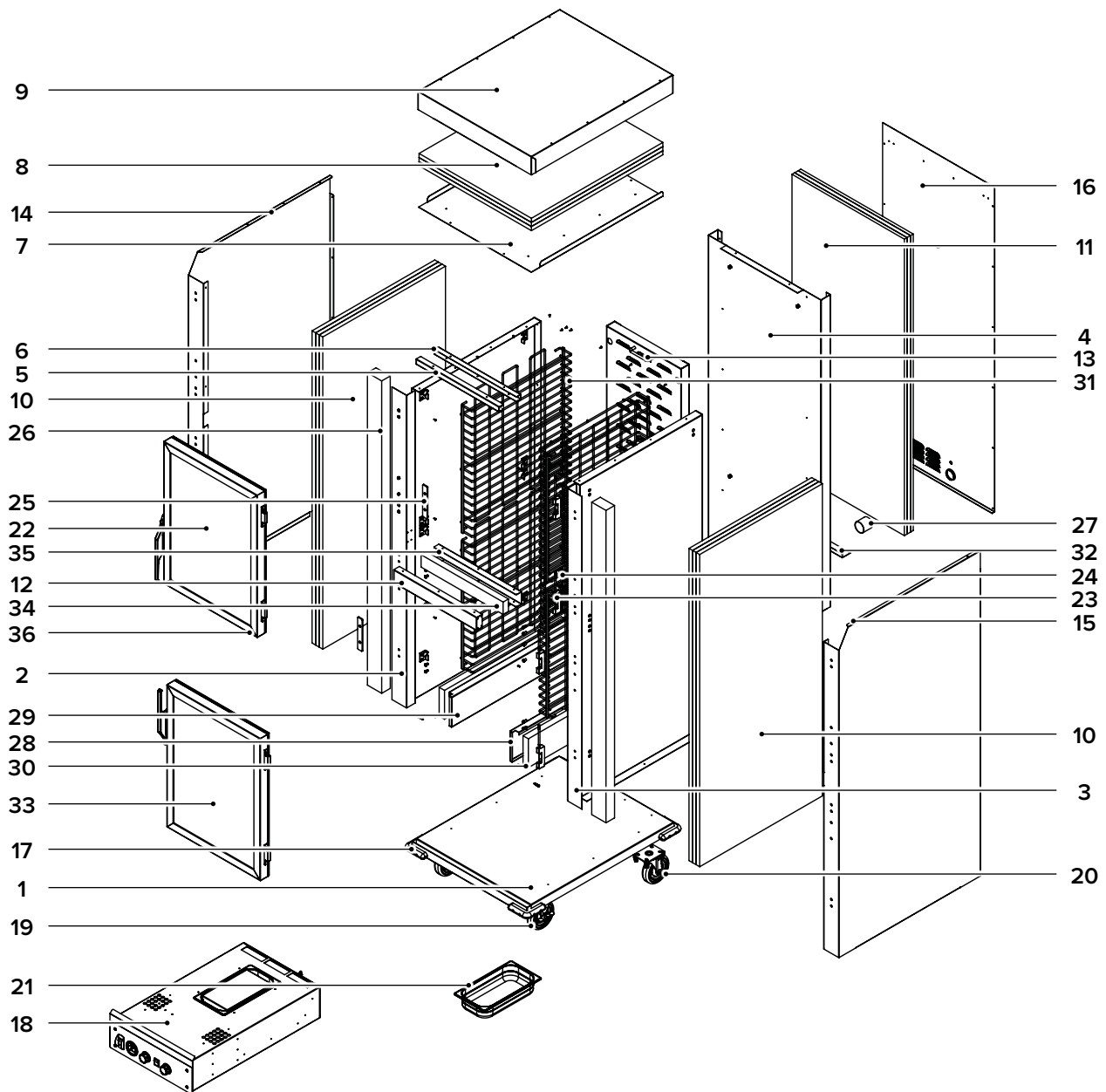
MODELS: 177HPESC1836, 177HPESS1836, 177HTESC1836, 177HTESS1836

#	Description	Item #	Qty
1	BOTTOM PANEL	—	1
2	LEFT SIDE	—	1
3	RIGHT SIDE	—	1
4	REAR PANEL	—	1
5	FRONT BRACE	—	1
6	FRONT INNER BRACE	—	1
7	TOP PANEL	—	1
8	TOP INSULATION	—	1
9	TOP SEALING PLATE	—	1
10	SIDE INSULATION	—	2
11	REAR INSULATION	—	1
12	MIDDLE BRACE	—	1
13	REAR PANEL W/ HANDLE	177PFBACK	1
14	LEFT SEALING PLATE	—	1
15	RIGHT SEALING PLATE	—	1
16	REAR SEALING PLATE	—	1
17	BUMPER	177PBUMPER	4
18A	CONTROL DRAWER ASSY, HOLDING/PROOFING	177DRWRHP	1
18B	CONTROL DRAWER ASSY, HEATING/HOLDING	177DRWRHEAT	1
19	5" SWIVEL PLATE CASTER W/ BRAKE	177HPCASTWB	2
20	5" SWIVEL PLATE CASTER	177HPCASTNB	2
21	DRAIN PAN	177PHCDTRAY	1
22A	FULL SIZE CLEAR DOOR	177PHCGLDRF	1
22B	FULL SIZE SOLID DOOR	177PHCSDDRF	1
23	DOOR HINGE KIT	177PHPHINGE	4
24			
25	LOCK PLATE	—	2
26	FRONT INSULATION POST	—	1
27	ROD	—	1
28	RIGHT BOTTOM PANEL	—	1
29	LEFT BOTTOM PANEL	—	1
30	BOTTOM INSULATION	—	1
31	SUPPORT RACKS	—	2
32	BACK BRACKET	—	1
33	FULL SIZE DOOR GASKET	177PFGASK	1

Cabinet Assembly

Full Size - Dutch Door

MODELS: 177HPESDC1836, 177HPESDS1836, 177HTESDC1836, 177HTESDS1836



Cabinet Assembly

Full Size - Dutch Door

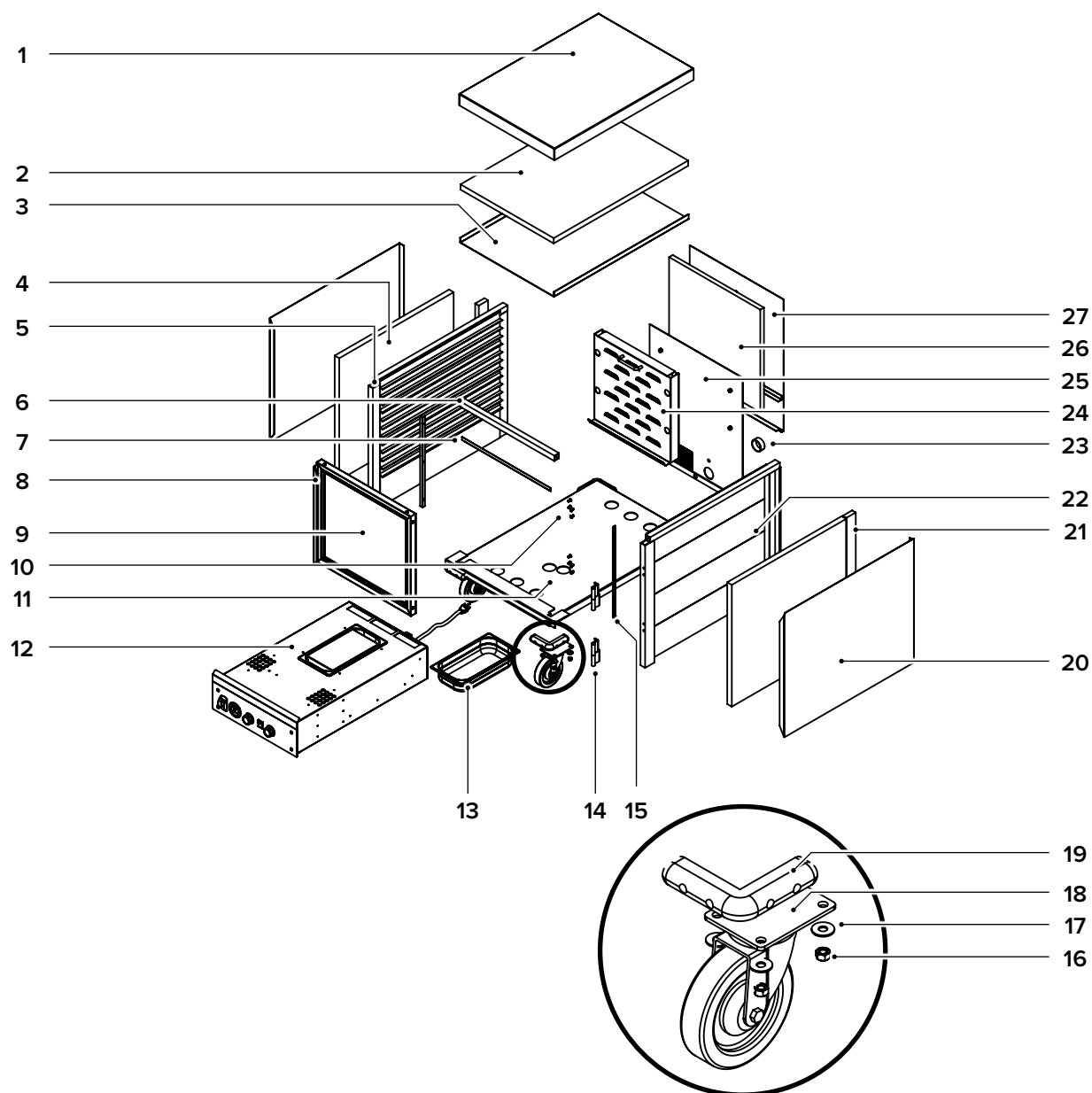
MODELS: 177HPESDC1836, 177HPESDS1836, 177HTESDC1836, 177HTESDS1836

#	Description	Item #	Qty
1	BOTTOM PANEL	—	1
2	LEFT SIDE	—	1
3	RIGHT SIDE	—	1
4	REAR PANEL	—	1
5	FRONT BRACE	—	1
6	FRONT INNER BRACE	—	1
7	TOP PANEL	—	1
8	TOP INSULATION	—	1
9	TOP SEALING PLATE	—	1
10	SIDE INSULATION	—	2
11	REAR INSULATION	—	1
12	MIDDLE BRACE	—	1
13	REAR PANEL W/ HANDLE	177PFBACK	1
14	LEFT SEALING PLATE	—	1
15	RIGHT SEALING PLATE	—	1
16	REAR SEALING PLATE	—	1
17	BUMPER	177PBUMPER	4
18A	CONTROL DRAWER ASSY, HOLDING/PROOFING	177DRWRHP	1
18B	CONTROL DRAWER ASSY, HEATING/HOLDING	177DRWRHEAT	1
19	5" SWIVEL PLATE CASTER W/ BRAKE	177HPCASTWB	2
20	5" SWIVEL PLATE CASTER	177HPCASTNB	2
21	DRAIN PAN	177PHCDTRAY	1
22A	TOP CLEAR DUTCH DOOR	177PHCGLDRD	1
22B	TOP SOLID DUTCH DOOR	177PHCSDDRD	1
23	DOOR HINGE KIT	177PHPHINGE	4
24			
25	LOCK PLATE	—	2
26	FRONT INSULATION POST	—	1
27	ROD	—	1
28	RIGHT BOTTOM PANEL	—	1
29	LEFT BOTTOM PANEL	—	1
30	BOTTOM INSULATION	—	1
31	SUPPORT RACKS	—	2
32	BACK BRACKET	—	1
33A	BOTTOM CLEAR DUTCH DOOR	177PHCTLDRD	1
33B	BOTTOM SOLID DUTCH DOOR	177PHCTSDRD	1
34	MIDDLE BRACE INSULATION	—	1
35	MIDDLE BRACE SUPPORT	—	1
36	DUTCH DOOR GASKET	177HP2DOORGK	2

Cabinet Assembly

Half Size

MODELS: 177HPU1812, 177HP1812, 177HTIS1812, 177HPIS1812



Cabinet Assembly

Half Size

MODELS: 177HPU1812, 177HP1812, 177HTIS1812, 177HPIS1812

#	Description	Item #	Qty
1	TOP SEALING PLATE*	—	1
2	TOP INSULATION*	—	1
3	TOP PANEL	—	1
4	SIDE INSULATION*	—	2
5	LEFT SIDE PANEL	—	1
6	FRONT TOP STOP BAR	—	1
7	MAGNETIC STRIP-TOP	—	1
8	HALF SIZE DOOR GASKET	177PHGASK	1
9A	CLEAR HALF SIZE DOOR	177PHCDOORHF	1
9B	SOLID HALF SIZE DOOR	177PHCSHFDOOR	1
10	CROSS FLAT HEAD SCREW	—	8
11	BOTTOM PANEL	—	1
12A	CONTROL DRAWER ASSEMBLY, HOLDING/PROOFING	177DRWRHP	1
12B	CONTROL DRAWER ASSEMBLY, HEATING/HOLDING	177DRWRHEAT	1
13	DRIP PAN	177PHCDTRAY	1
14	DOOR HINGE KIT	177PHPHINGE	2
15	MAGNETIC STRIP-SIDE	—	2
16	HEX NUT	—	16
17	WASHER	—	16
18A	5" SWIVEL PLATE CASTER W/ BRAKE	177HPCASTWB	2
18B	5" SWIVEL PLATE CASTER	177HPCASTNB	2
19	BUMPER	177PBUMPER	4
20	SIDE SEALING PLATE*	—	2
21	BACK SIDE INSULATION*	—	2
22	RIGHT SIDE PANEL	—	1
23	ROUND SLEEVE	—	1
24	REAR PANEL WITH HANDLE	—	1
25	BACK PANEL RIVETING	—	1
26	BACK INSULATION*	—	1
27	BACK SEALING PLATE*	—	1

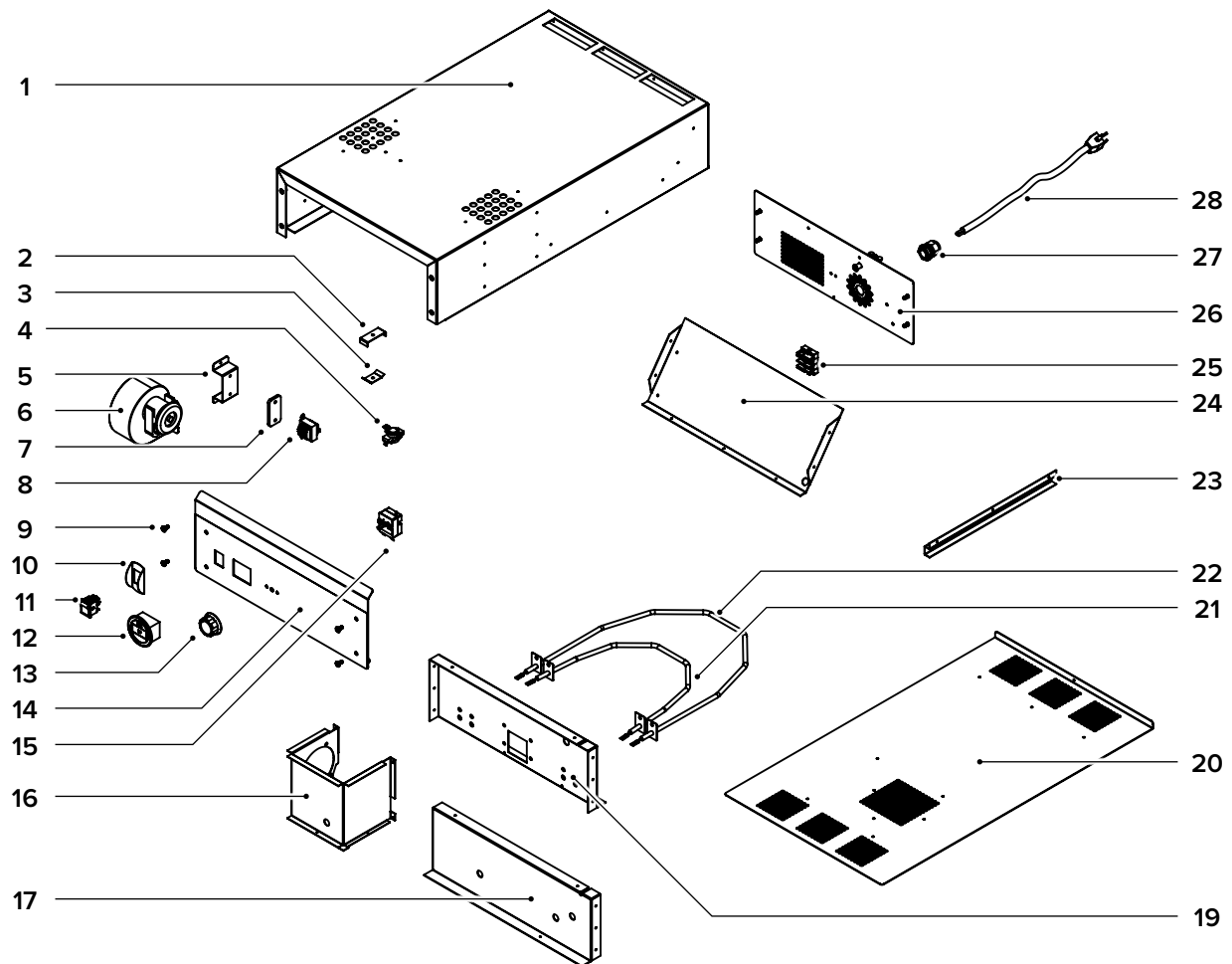
*Insulated models only

Drawer Assembly

Holding Only

ITEM: 177DRWRHEAT, HEATING/HOLDING DRAWER ASSEMBLY

MODELS: 177HTI1836DC, 177HTI1836DS, 177HEAT1836, 177HEAT1836I,
177HTESC1836, 177HTESDC1836, 177HTESDS1836, 177HTESS1836, 177HTIS1812



Drawer Assembly

Holding Only

ITEM: 177DRWRHEAT, HEATING/HOLDING DRAWER ASSEMBLY

MODELS: 177HTI1836DC, 177HTI1836DS, 177HEAT1836, 177HEAT1836I, 177HTESC1836, 177HTESDC1836, 177HTESDS1836, 177HTESS1836, 177HTIS1812

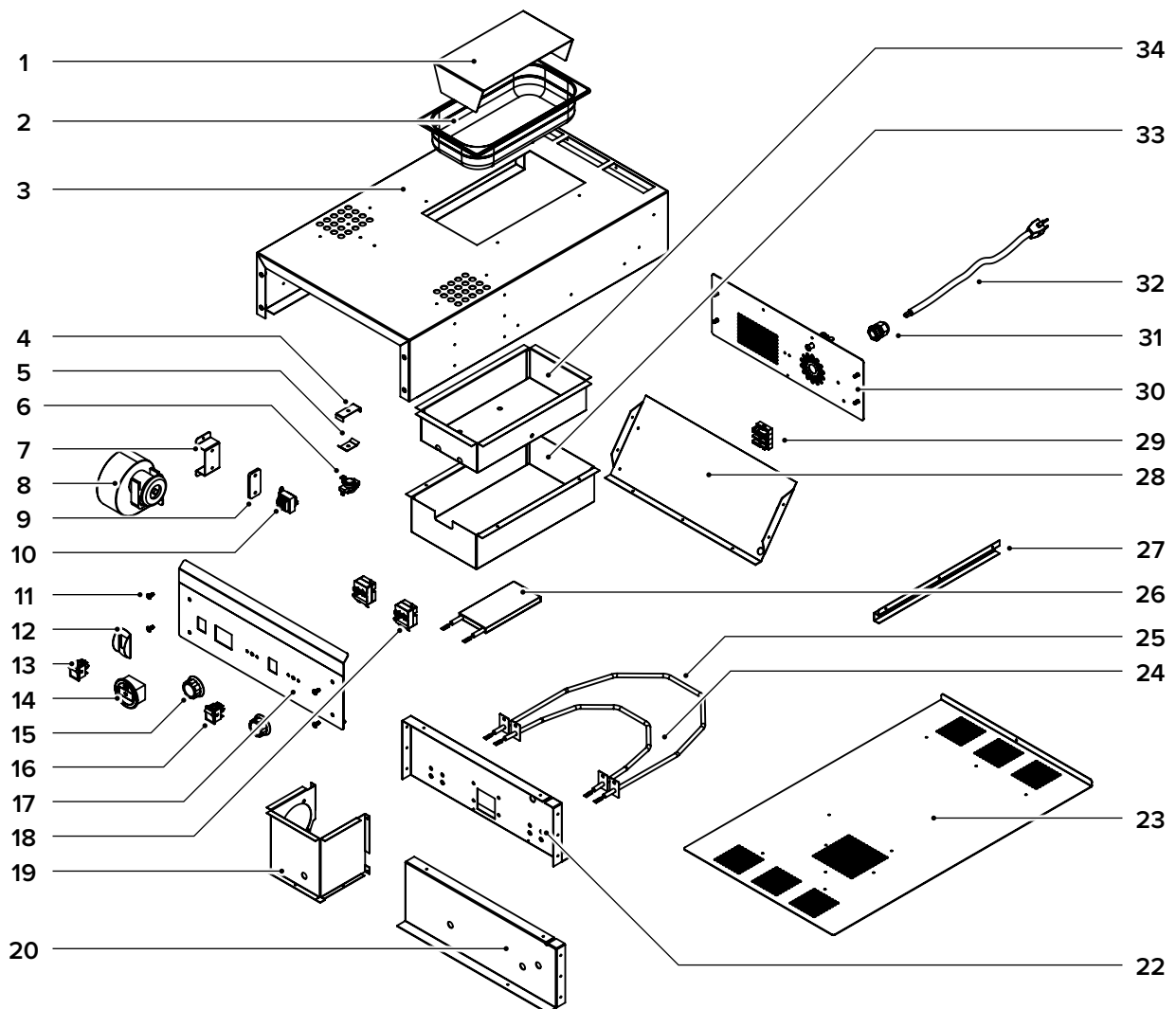
#	Description	Item #	Qty
1	DRAWER BODY	—	1
2	UPPER PROBE BRACKET	—	1
3	LOWER PROBE BRACKET	—	1
4	HI-LIMIT THERMOSTAT	177PHCD019	1
5	TRANSFORMER BRACKET	—	1
6	BLOWER/MOTOR ASSEMBLY	177PHCD012	1
7	INSULATING PAD	—	1
8	TRANSFORMER	—	1
9	FLAT HEAD SCREW	—	16
10	SWITCH PROTECTION PLATE	—	1
11	ON/OFF ROCKER SWITCH	177PHCD016	1
12	TEMPERATURE PROBE AND DISPLAY	177PHCD02417	1
13	CONTROL KNOB	177PHCD035	2
14	FRONT PANEL	—	1
15	THERMOSTAT	177PHCD034	2
16	FAN COVER	—	1
17	FRONT DIVIDER	—	1
18	PANEL STICKER	—	1
19	BACK DIVIDER	—	1
20	BOTTOM COVER PLATE	—	1
21	INNER HEATING ELEMENT 600W	177PHCD010	1
22	OUTER HEATING ELEMENT 900W	177PHCD011	1
23	WIRE SLOT	—	1
24	AIR FLOW DEFLECTOR	—	1
25	TERMINAL BLOCK	—	1
26	BACK COVER PLATE	—	1
27	CABLE BUSHING	—	1
28	POWER CORD	177PCORD	1

Drawer Assembly

Holding/Proofing

ITEM: 177DRWRHP, HOLDING/PROOFING DRAWER ASSEMBLY

MODELS: 177HPI1836, 177HPU1836, 177HPI1836DC, 177HPI1836DS,
177HPI1812, 177HPU1812, 177HPESC1836, 177HPESDC1836,
177HPESDS1836, 177HPES1836, 177HPIS1812



Drawer Assembly

Holding/Proofing

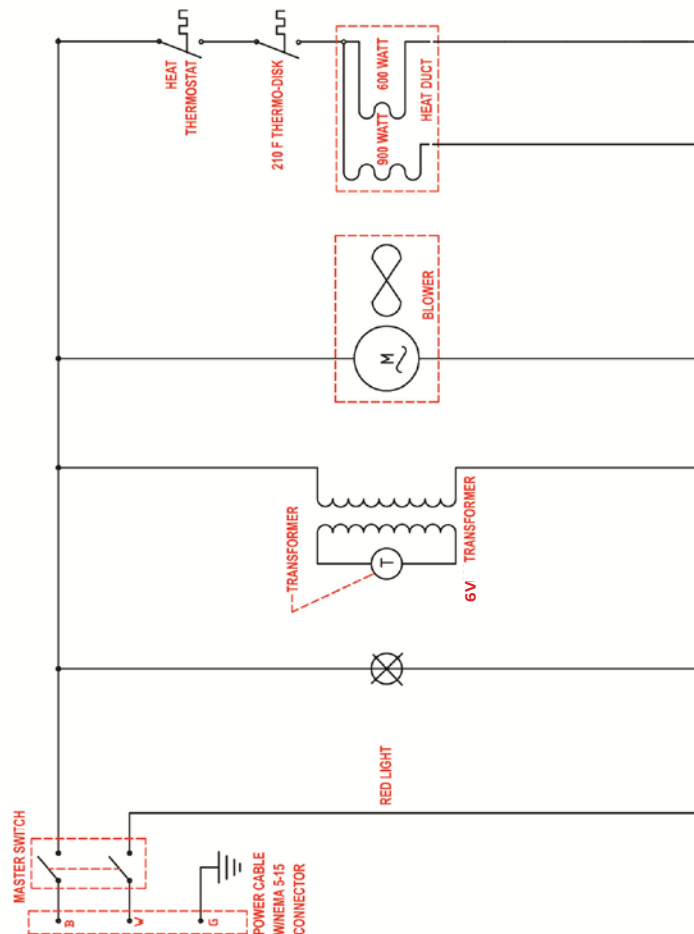
ITEM: 177DRWRHP, HOLDING/PROOFING DRAWER ASSEMBLY

MODELS: 177HPI1836, 177HPU1836, 177HPI1836DC, 177HPI1836DS, 177HPI1812, 177HPU1812, 177HPESC1836, 177HPESDC1836, 177HPESDS1836, 177HPESS1836, 177HPIS1812

#	Description	Item #	Qty
1	REPLACEMENT WATER PAN COVER	177WTRPNCVR	1
2	STAINLESS STEEL WATER PAN	—	1
3	DRAWER BODY	—	1
4	UPPER PROBE BRACKET	—	1
5	LOWER PROBE BRACKET	—	1
6	HI-LIMIT THERMOSTAT	177PHCD019	1
7	TRANSFORMER BRACKET	—	1
8	BLOWER/MOTOR ASSEMBLY	177PHCD012	1
9	INSULATING PAD	—	1
10	TRANSFORMER	—	1
11	FLAT HEAD SCREW	—	16
12	SWITCH PROTECTION PLATE	—	1
13	ON/OFF ROCKER SWITCH	177PHCD016	1
14	TEMPERATURE PROBE AND DISPLAY	177PHCD02417	1
15	CONTROL KNOB	177PHCD035	2
16	SWITCH HEAT/PROOF	177PHCD036	1
17	FRONT PANEL	—	1
18	THERMOSTAT	177PHCD034	2
19	FAN COVER	—	1
20	FRONT DIVIDER	—	1
21	PANEL STICKER	—	1
22	BACK DIVIDER	—	1
23	BOTTOM COVER PLATE	—	1
24	INNER HEATING ELEMENT 600W	177PHCD010	1
25	OUTER HEATING ELEMENT 900W	177PHCD011	1
26	ELEMENT PROOF 600W	177PHCD009	1
27	WIRE SLOT	—	1
28	AIR FLOW DEFLECTOR	—	1
29	TERMINAL BLOCK	—	1
30	BACK COVER PLATE	—	1
31	CABLE BUSHING	—	1
32	POWER CORD	177PCORD	1
33	ALUMINUM PAN	—	1
34	STAINLESS STEEL COVER	—	1

Electric Schematic Power Supply

Holding Only Models (177DRWRHEAT)



Electric Schematic Power Supply

Holding/Proofing Models (177DRWRHP)

