

Instruction Sheet 234957 for Fitting Double Stacking Kits DSK2223 & DSK2223C to E22/E23 Ovens.



SERVICE WORK ONLY TO BE CARRIED OUT BY QUALIFIED PERSONS

Suitable for the following models:

Turbofan E22 / E23 Ovens.

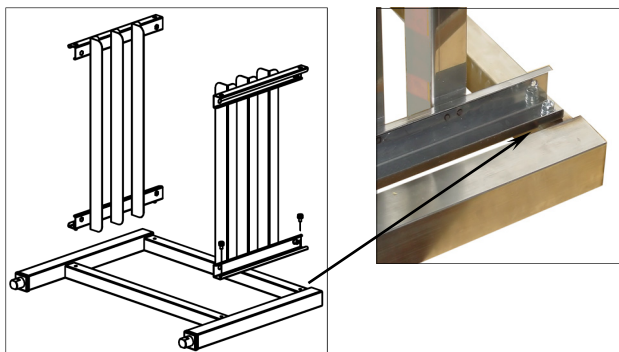
Contents: Double Stacking Kit DSK2223 or DSK2223C.

Unpacking and Assembly:

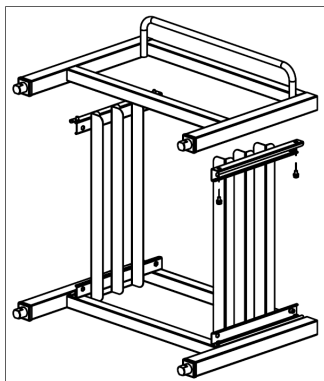
Check that the kit includes the correct parts and quantities for the stand as listed overleaf.

1. Assemble Base Stand:

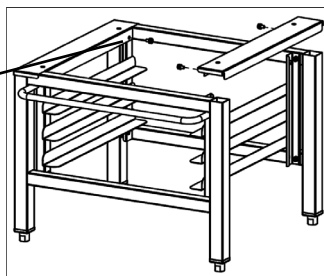
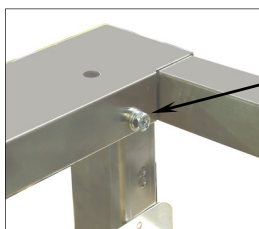
- Remove protective plastic from the 2 top plates.
- Assemble side racks to rear frame and secure with taprite screws supplied. Only loosely tighten all screws until Top Plates are fitted.



- Fit front frame (with rail) and secure to side racks with taprite screws supplied. Only loosely tighten all screws until Top Plates are fitted.
Ensure side racks are fitted correctly.



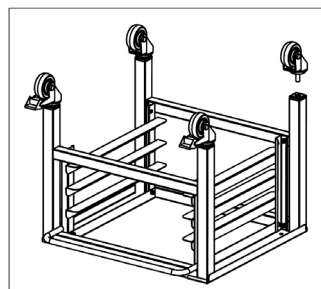
- Place base stand upright on a flat surface and fit Top Plates. Secure with taprite screws provided. Ensure top plates fitted correctly as shown below.
- Tighten all frame and top plate securing screws securely.



f. For DSK2223C Stands -

Turn stand upside down and fit swivel / braked castors to front frame and tighten hand tight.

- Fit swivel castors to rear frame and tighten hand tight.

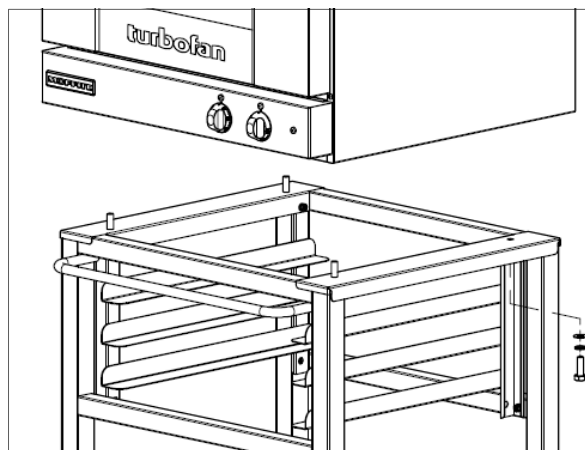


NOTE Always fit Braked Castors to front frame, which is fitted with guard rail.

E22 Ovens Only

2. Assemble Oven to Base Stand:

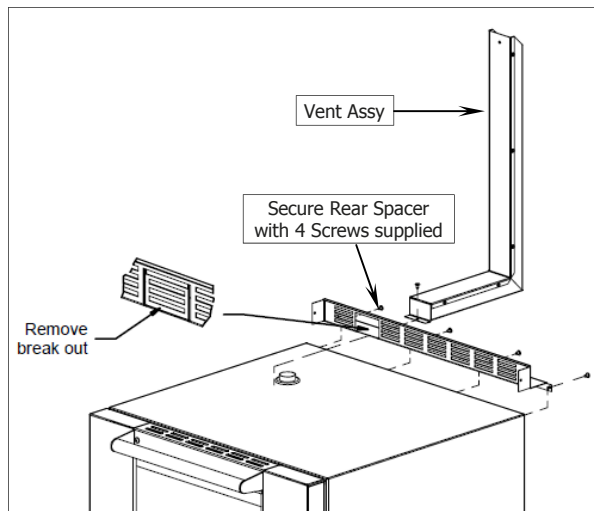
- Remove feet from lower oven.
- Lift lower oven onto base stand with front of oven at same side as protective guard rail.



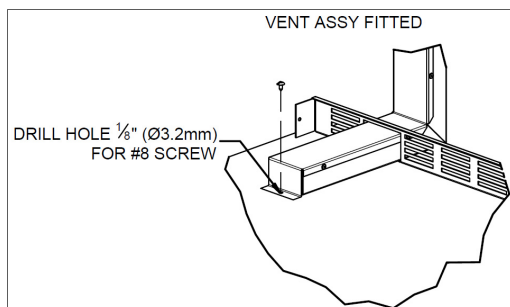
- Align leg mounting holes on underside of lower oven with holes in base stand and secure using spring washers, flat washers and M10 Hex bolts supplied.

3. Fit Vent to Bottom Oven - (E22 Ovens Only)

- Remove the 4 screws from top of lower oven rear panel.
- Remove 'Break Out' piece in rear spacer, using pliers. (see detail below).



- Slide vent assembly through 'Break Out' opening in rear spacer and locate over vent tube in top of lower oven.

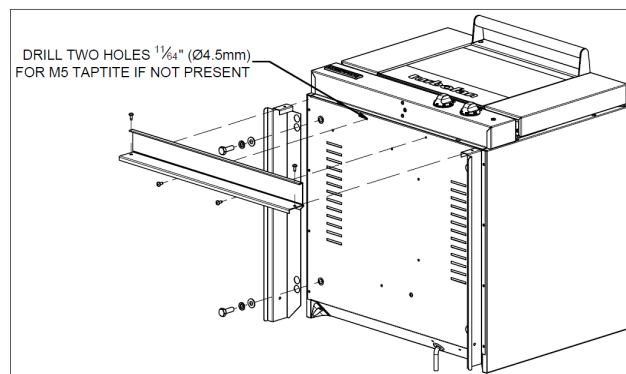


- Fit rear spacer to lower oven and secure with 4 screws supplied. **Do not over-tighten.**
- Drill one 1/8" (Ø3.2mm) hole in top of wrapper using vent as a guide. Secure vent assy to lower oven with screw supplied.

4. Fit Spacer Assy to Upper Oven:

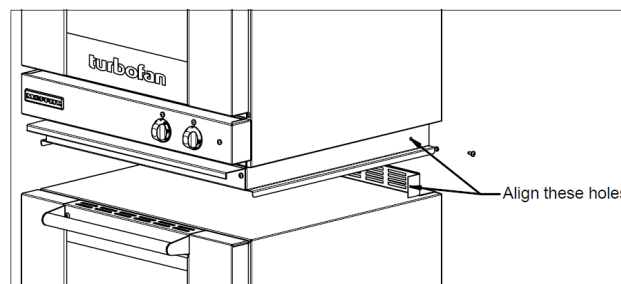
- Remove protective plastic from front and side spacers.**
- Carefully place upper oven on its back and remove feet from oven.
- Fit side spacers to underside of upper oven with M10 hex Bolt, Spring Washer, Flat Washer. Ensure large holes are centred over nutserts.
- Fit front spacer to upper oven base panel with M5 taptite screws supplied. (If needed, drill two 11/64" (Ø 4.5mm) holes in base panel using front spacer as guide.

- Fit 2 more M5 taptite screws through front trim into side spacers and leave loose.

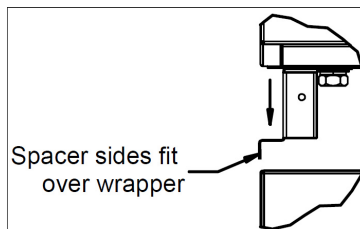


5. Fit Upper Oven to Lower Oven:

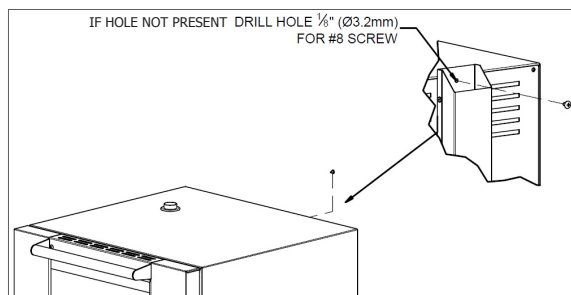
- Lift upper oven onto lower oven and slide upper oven to align holes in spacer sides with holes in rear spacer fitted to lower oven.



- Secure using 2 M5 taptite screws supplied.
- Tighten 2 front screws whilst pushing spacer sides tight against wrapper sides.



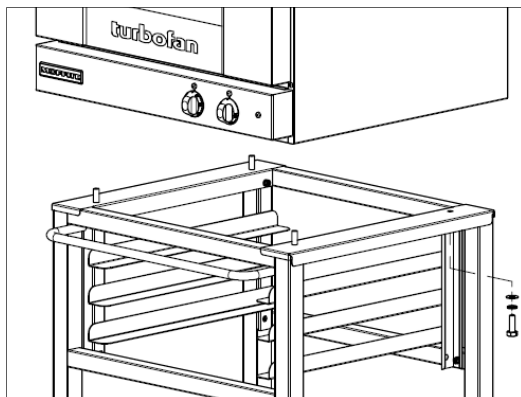
- Secure vent tube to top oven using 1 screw supplied. Do not over tighten screw. If hole not present, drill one 1/8" (Ø 3.2mm) hole through wrapper / rear panel of upper oven using vent tube as a guide.



E23 Ovens Only

6. Assemble Oven to Base Stand:

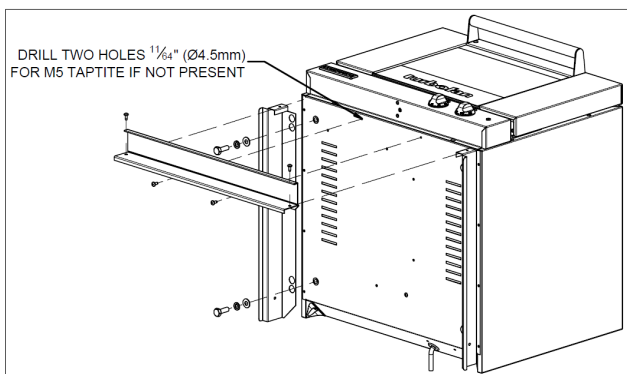
- Remove feet from lower oven.
- Lift lower oven onto base stand with front of oven at same side as protective guard rail.



- Align leg mounting holes with holes in base stand and secure using spring washer, flat washer and M10 Hex bolt supplied.

7. Fit Spacer Assy to Upper Oven:

- Remove protective plastic from front and side spacers.**
- Carefully place upper oven on its back and remove feet from oven.

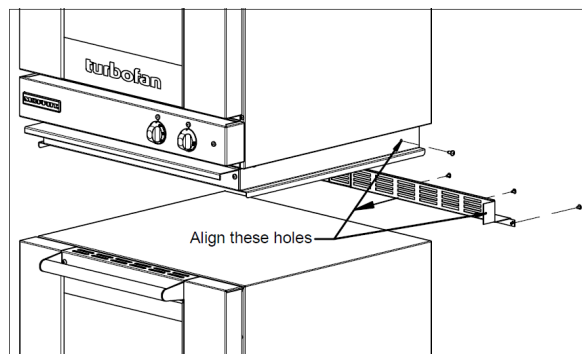


NOTE For E23 Ovens, use blocks of wood or similar to rest oven on to prevent damage to oven vent at rear of oven.

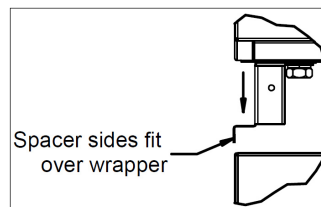
- Fit left and right side spacers to underside of upper oven secure with M10 hex bolts, spring washers and flat washers. Ensure large holes are centred over nutserts.
- Fit front spacer to upper oven base panel and secure with M5 Taptite screws supplied. (If needed, drill two $\frac{11}{64}$ " ($\varnothing$ 4.5mm) holes in base panel using front spacer as guide).
- Fit 2 more M5 taptite screws through front trim into side spacers and leave loose.

8. Fit Upper Oven to Lower Oven:

- Remove the 4 screws from top of lower oven rear panel.
- Lift upper oven onto lower oven.

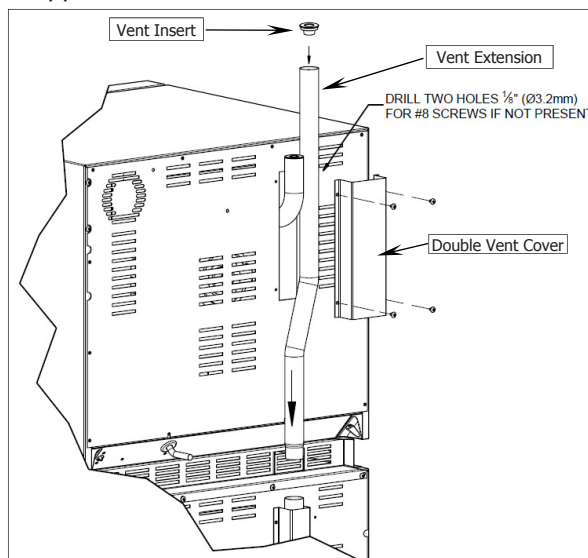


- Fit rear spacer to lower oven and secure with screws supplied. Do not over tighten screws.
- Slide upper oven to align holes in spacer sides with holes in spacer rear and secure using 2 M5 taptite screws supplied.
- Tighten 2 front screws whilst pushing spacer sides tight against wrapper sides.



9. Fit Oven Vent Extension to Ovens

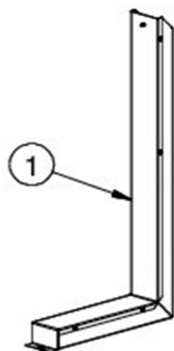
- Remove existing (single) vent cover from upper oven.



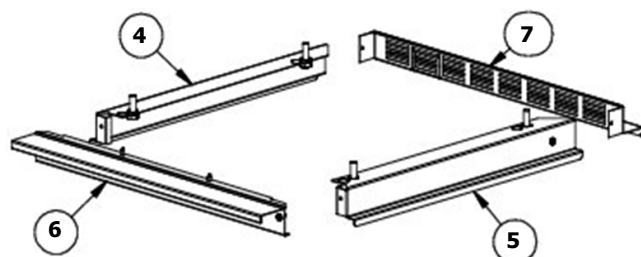
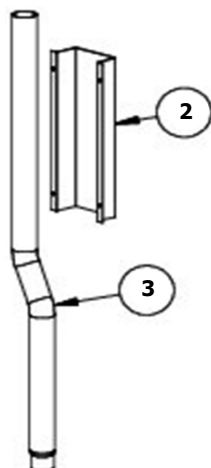
- Remove vent insert from lower oven vent and fit to top of supplied vent extension.
- Slide reduced end of vent extension into lower oven vent tube.
- Fit and secure the new double vent cover to upper oven using screws supplied. Do not over tighten. (If needed, drill two $\frac{1}{8}$ " ($\varnothing$ 3.2mm) holes in rear panel using vent cover as a guide).

Parts List - E22 / E23 Ovens:

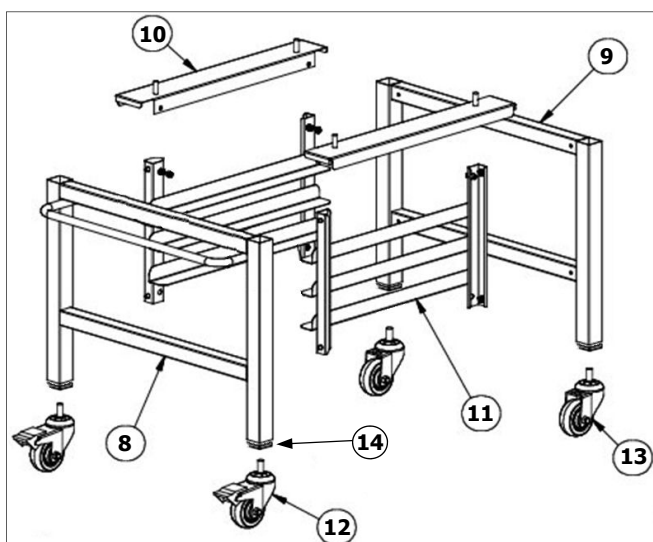
E22 Ovens Only



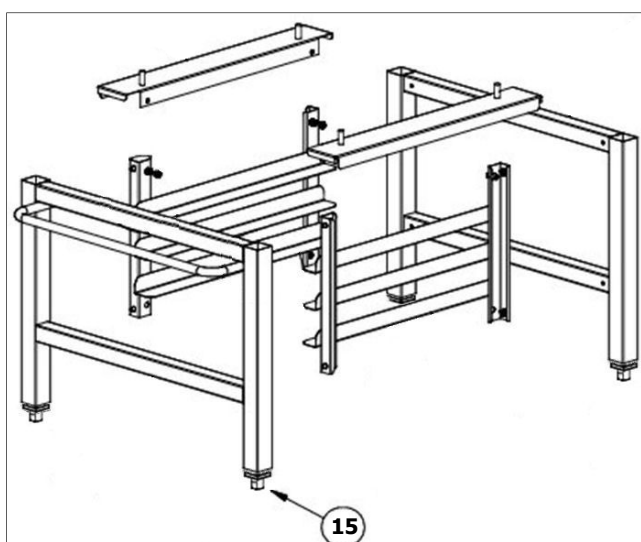
E23 Ovens Only



DSK2223C fitted with Castors



DSK2223 fitted with Adjustable Feet



Item No.	Part No.	Item.	Qty.
1	234942	Vent Duct Assy (for use on E22)	1
2	234923	Oven Vent Cover Double Stack (for use on E23 Ovens)	1
3	234924	Vent Tube Double Stack (for use on E23 Ovens)	1
4	234914	Spacer Side Short LH	1
5	234915	Spacer Side Short RH	1
6	234918	Spacer Front E22/E23	1
7	234916	Spacer Rear E22/E23	1
8	234949	Frame Front (with rail)	1
9	234908	Frame Rear	1
10	234189	Top Plate	2
11	234940	Side Rack	2
12	234213	Castor 3" Stem Swivel D-Brake (DSK2223C Only)	2
13	234212	Castor 3" Stem Swivel (DSK2223C Only)	2
14	234214	Stem Socket M12 (Fitted on DSK2223C Only)	4
15	021211	Adjustable Foot 38mm (Fitted on DSK2223 Only)	4
--	041045	Screw 8 x 3/8" Truss Philips N/P - (Not shown)	10
--	748039	Screw M6 x 12 Hex HD POZI ZP - (Not shown)	12
--	041043	Screw M5 x 12 Taptite - (Not shown)	6
--	041670	Screw M10 x 30 Hex HD ZP - (Not shown)	8
--	748050	Washer M10 Spring ZP - (Not shown)	8
--	045060	Washer M10 Flat ZP - (Not shown)	8