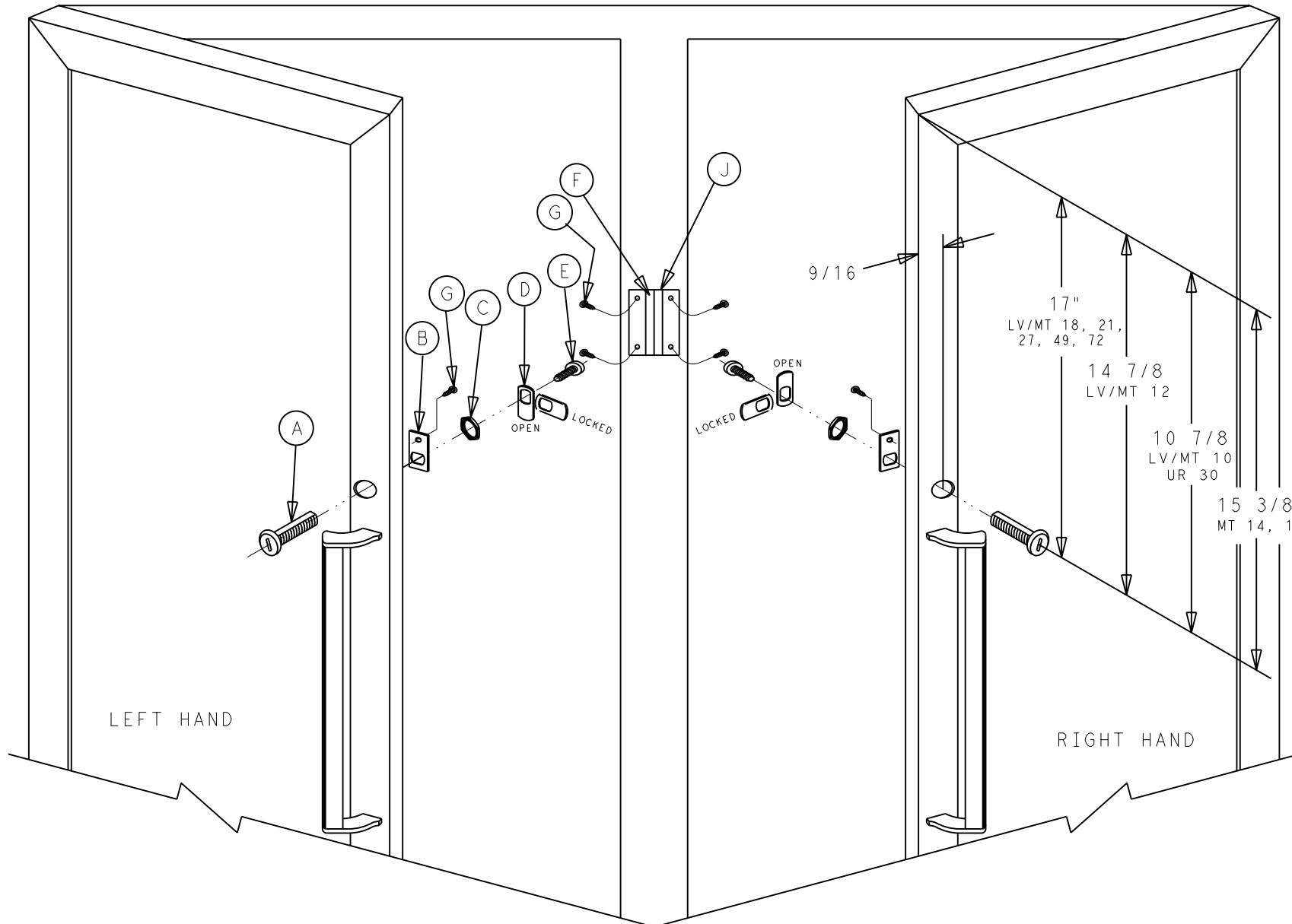


IL-1437B-1	
2	ENG
	QC
	1770
	TC SERV

INSTRUCTIONS - LOCK INSTALLATION

IL-1437B-1

SHEET 1 OF 2
REVISION ; (F)
61C11-024A & -044A MT49 & 49-C
61C11-025A & -043A UR30 DEV, MT10,10-C,12,12-C,
MT14,14-C,18,18-C,19,19-C,21,21-C,27,27-C
61C11-031A & -045A MT72 & 72-C



BEVERAGE AIR®

11242-001	3/24/10	F	ADDED SHIM TO KIT	SMZ
-	-	-	REMOVED SPACER SUPPLIED WITH CYLINDER NOTE	LN
8017	02-27-02	E	ADDED UR30 MODEL DEVIATION ON SHT 1/2	-
4997	03-04-98	D	UPDATED EFFECTIVITY	CAP
----	-----	-	OMIT KIT 61C11-039A S' SEDED BY 61C11-025A	
----	-----	-	UPDATED KIT NUMBERS FOR MODELS USED ON	---
----	-----	-	ADDED DIMENSIONS FOR MODELS LISTED BELOW	---
4785	02-20-97	C	EFFECTIVE ON MT 10, 14, 19	---
----	-----	-	COMBINED INSTRUCTION SHEETS	R.E.
4600	11-02-95	B	EFF ON MT 12 ; S' SEDES IL-1502B-01	---
3652	04-24-92	A	MT 18, 21, 27, 49, 72	KWS
EN	DATE	REV	EFFECTIVE B.O.M., OR CHANGES MADE	BY

BEVERAGE AIR® SPARTANBURG, S
BROOKVILLE, PA

PART NAME INSTRUCTIONS - LOCK INSTALLATION (SHEET 1 OF 2

drawn K. SHILLING	SIZE AND TOLERANCE	PART NUMBER
proj desnr R.D.U.		IL - 1437B - 1
approved H.A.B.		

IL-1437B-2	
2	ENG
	QC
	1770
	TC SERV
	ISSUE DATE

INSTRUCTIONS - LOCK INSTALLATION

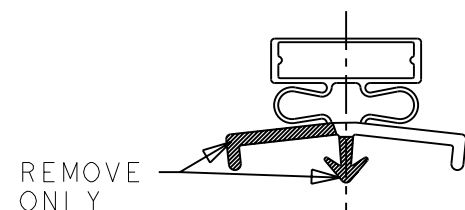
IL - 1437B - 2

SHEET 2 OF 2
REVISION ; (F)

61C11-024A & -044A MT49,49-C
61C11-025A & -043A MT10,10-C,12,12-C
MT14,14-C,18,18-C,19,19-C,21,21-C,27,27-C
UR30G DEV.

61C11-031A & -045A MT72,72-C

- 1: REMOVE DOOR GASKET BY PULLING OUT OF SLOT AND ALLOWING TO HANG.
- 2: MARK HOLE LOCATIONS AS SHOWN MAKING CERTAIN TO MEASURE FROM OUTER DOOR FRAME EDGE NOT FROM PLASTIC EDGE AND CENTER PUNCH LOCATION.
- 3: CLOSE DOOR PLACING A PIECE OF WOOD BETWEEN DOOR AND CABINET AT POSITION OF HOLE TO BE DRILLED.
- 4: USING HOLE SAW , SAW COMPLETELY THROUGH FRAME KEEPING HOLE STRAIGHT.
- 5: INSERT LOCK CYLINDER (PART A) THROUGH FRAME AND PLACE RETAINER (PART B) OVER CYLINDER AND FASTEN WITH SELF DRILLING SCREW (PART G). INSTALL NUT (PART C) ON CYLINDER AND TIGHTEN. PLACE LATCH (PART D) ON CYLINDER AND INSTALL SCREW (PART E)
- 6: PLACE GASKET BACK INTO SLOT, EXCEPT AT LOCK LOCATION. MARK SECTIONS OF GASKET BASE TO BE CUT OUT AND USING SNIPS, REMOVE AS SHOWN IN DETAIL.
- 7: WITH GASKET NOW LYING FLAT, CLOSE DOOR AND TURN KEY SO LATCH IS IN LOCKED POSITION.
- 8: PLACE LOCK CATCH (PART F) ON CABINET FACE WITH LATCH AT APPROXIMATE CENTER OF CATCH, UNLOCK DOOR AND OPEN, HOLDING CATCH IN POSITION. MARK MOUNTING HOLES FOR CATCH. REMOVE CATCH, CENTER-PUNCH LOCATIONS AND DRILL 1/8" HOLES. USING SHEET METAL SCREWS (PART G). ATTACH SHIM AND CATCH TO CABINET, PLACING SHIM ON CABINET FIRST.
- 9: REPEAT FOR ANY OTHER DOORS.



NOTCH WHERE NECESSARY

- DETAIL -

			QUANTITY					
			KIT # 61C11-					
ITEM	PART NO.	DESCRIPTION	-024A	-025A	-031A	-043A	-044A	-045A
A	401-049AAA	LOCK	2	1	3	1	2	3
B	61A11-047A	DOOR LOCK RETAINER	2	1	3	1	2	3
C	603-353A	7/8" HEX NUT	2	1	3	1	2	3
D	401-116AAA	LATCH - DOOR LOCK - CAM	2	1	3	1	2	3
E	603-366A	5/16 - 18 X 3/8 SCREW	2	1	3	1	2	3
F	61A11-037A	LOCK CATCH	2	1	3	1	2	3
G	601-055A- -	SCREW-SELF DRILLING 1/2"	6	3	9	3	6	9
H	401-197A	HOLE SAW - 3/4"	1	1	1	0	0	0
I	401-198A	MANDREL - HOLE SAW	1	1	1	0	0	0
J	61A11-069D-05	SHIM	2	1	3	1	2	3

BEVERAGE AIR®

BEVERAGE AIR [®]		SPARTANBURG, SC BROOKVILLE, PA	
PART NAME		INSTRUCTIONS - LOCK INSTALLATION (SHEET 2 OF 2)	
drawn K. SHILLING	SIZE AND TOLERANCE - NA -	PART NUMBER	
proj desnr R.D.U.		IL - 1437B - 2	
approved H. A. B.			